

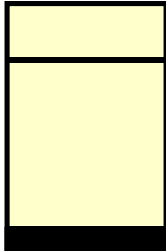


# Cabinet **CRUNCHER** Cutlist Software <sup>TM</sup>

*Frameless Cabinets - Fractional Version 6.0*

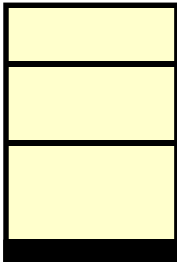
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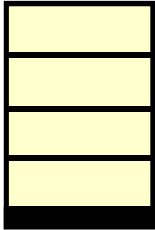
Base Cabinets				Wall Cabinets		Book Cases
1 Drawer	3 Drawer	4 Drawer	5 Drawer	Single Bay Wall	Double Bay Wall	Single Bay Free-Standing Bookcase
Full Height	1L + 1R	2T + 1B	2T + 2B	Three Bay Wall		Double Bay Free-Standing Bookcase
2T + 3B	2T + 4B	2L + 2R	2L + 3R	Four Bay Wall		Three Bay Free-Standing Bookcase
3L + 2R	3L + 3R	3T + 1B	1L + 1C + 1R	Peninsula Wall	Double Peninsula Wall	Square Corner Bookcase
2L + 2C + 2R	3L+2C+3R	3L+2C+2R	2L+2C+3R	Square Corner Wall	Diagonal Corner Wall	Diagonal Corner Bookcase
4T + 4B	4T + 6B	Two-Bay Utility	Three Bay Utility	Blind Corner Wall		Single Hutch/Bookcase
Single Oven	Double Oven	Single Peninsula	Double Peninsula	Refrig Wall (Extended Left)	Refrig Wall (Extended Right)	Double Hutch/Bookcase
Blind Corner Base	Square Corner Base	Diagonal Corner Base	Blank Template			Three Bay Hutch/Bookcase

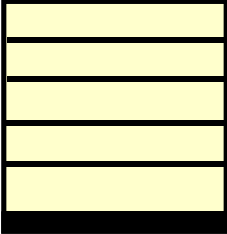
ITEM NO.	COMPONENT	WIDTH	HEIGHT	DEPTH	QTY	MAT'L THICK	MAT'L TYPE	WIDTH (DEPTH)	LENGTH (HEIGHT)	SET-UP VALUES	ASSEMBLY & FABRICATION NOTES	
BC30	<b>FINISHED SIZE OF CABINET</b>	30	36	24	1		Notes:					
	<b>CASE</b>									1/16	Thickness of Edge Banding	
BC30-1	Left Side Panel				1	3/4	Melamine	23 15/16	32			
BC30-2	Right Side Panel				1	3/4	Melamine	23 15/16	32			
BC30-3	Bottom Panel				1	3/4	Melamine	23 15/16	28 1/2			
BC30-4	Back Panel	DADO SIDE PANELS			1	1/4	Melamine	28 15/16	30 15/16	1/4	Depth of dado for back panel	
		DADO TOP & BOTTOM								3/4	Location of dado from back edge of side panels	
										1/16	Clearance space within dados for back panel	
BC30-5	Top Rail	VERTICAL			1	3/4	Melamine	2	28 1/2			
BC30-6	Middle Rail				1	3/4	Melamine	4	28 1/2			
BC30-7	Hang Rails				1	3/4	Melamine	4	28 1/2			
BC30-8	Dadoed Upper Rear Rail				1	3/4	Melamine	4	28 1/2			
BC30-9	Kick Plate	BUTT TO SIDE PANELS			0	3/4	Melamine	0	0	4	Ignore this setting	
										3	Ignore this setting	
	<b>BASE (OPTIONAL)</b>	PEDESTAL BASE (ATTACHED)										
BC30-10	Base - Front				1	3/4	Melamine	4	30	4	Height of kickspace	
BC30-11	Base - Left & Right Sides				2	3/4	Melamine	4	19 1/2	3	Kickspace depth (cabinet front)	
BC30-12	Base - Rear				1	3/4	Melamine	4	30	0	Kickspace depth (cabinet sides)	
	<b>SHELVES</b>											
BC30-13	Fixed Shelves				1	3/4	Melamine	22 7/16	28 1/2	1/2	Set-back for shelves	
BC30-14	Removable Shelves				1	3/4	Melamine	22 7/16	28 3/8	1/8	Lateral clearance for removable shelves	
<b>DOORS, DRAWER FRONTS &amp; END PANELS</b>						<b>SIZE OF CABINET OPENINGS</b>			<b>SET-UP VALUES</b>		<b>Single Drawer Base Cabinet</b>  	
	<b>DOORS &amp; DWR PANELS</b>	<b>WIDTH</b>	<b>HEIGHT</b>	<b>THICK</b>	<b>QTY</b>	<b>WIDTH</b>	<b>HEIGHT</b>	<b>DEPTH</b>	<b>OVERLAYS &amp; SPACING</b>			
BC30-15	Top - Drawer Front	29 1/2	6	3/4	1	1	28 1/2	5 1/4	23	Top Rail		1/2
BC30-16	Bottom - Door	14 23/32	24 1/4	3/4	2	2	28 1/2	23 1/4	23	Side Panels		1/2
										Bottom Panel		3/4
										Spacing		1/4
										Door Gap		1/16
	<b>END PANELS (APPLIED)</b>											
BC30-17	Left End Panel	0	0	3/4	0	0						
BC30-18	Right End Panel	0	0	3/4	0	0						
<b>LIST OF MATERIALS</b>						<b>QUANTITY</b>						
	Case	3/4	Melamine		20.9	Sq. Ft.	0.65	Sheet(s)				
	Back Panel	1/4	Melamine		6.2	Sq. Ft.	0.19	Sheet(s)				
	Shelves	3/4	Melamine		8.9	Sq. Ft.	0.28	Sheet(s)				
	Edge Banding	1/16	Cherry		17.2	Lin. Ft.						

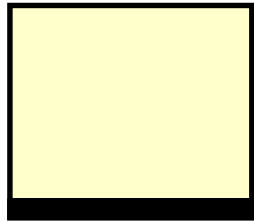
**CabinetCRUNCHER Cutlist Software™**

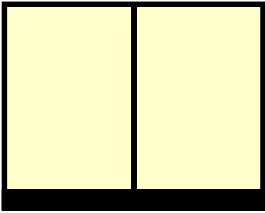
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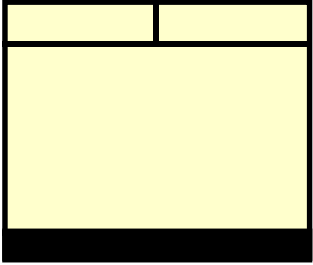
ITEM NO.	COMPONENT	WIDTH	HEIGHT	DEPTH	QTY		MAT'L THICK	MAT'L TYPE	WIDTH (DEPTH)	LENGTH (HEIGHT)	SET-UP VALUES	ASSEMBLY & FABRICATION NOTES
BC30	<b>FINISHED SIZE OF CABINET</b>	30	36	24	1		Notes:					
	<b>CASE</b>										1/16	Thickness of Edge Banding
BC30-1	Left Side Panel				1	1	3/4	Melamine	23 15/16	32		
BC30-2	Right Side Panel				1	1	3/4	Melamine	23 15/16	32		
BC30-3	Bottom Panel				1	1	3/4	Melamine	23 15/16	28 1/2		
BC30-4	Back Panel	RABBET SIDE PANELS			1	1	1/4	Melamine	28 15/16	31 1/2	1/4	Depth of rabbet for back panel
		RABBET BOTTOM PANEL									3/4	Ignore this setting
											1/16	Clearance space within rabbet for back panel
BC30-5	Top Rail	VERTICAL			1	1	3/4	Melamine	2	28 1/2		
BC30-6	Middle Rails				2	2	3/4	Melamine	4	28 1/2		
BC30-7	Hang Rails				1	1	3/4	Melamine	4	28 1/2		
BC30-8	Dadoed Upper Rear Rail				0	0	3/4	Melamine	4	28 1/2		
BC30-9	Kick Plate	BUTT TO SIDE PANELS			0	0	3/4	Melamine	0	0	4	Ignore this setting
											3	Ignore this setting
	<b>BASE (OPTIONAL)</b>	PEDESTAL BASE (ATTACHED)										
BC30-10	Base - Front				1	1	3/4	Melamine	4	30	4	Height of kickspace
BC30-11	Base - Left & Right Sides				2	2	3/4	Melamine	4	19 1/2	3	Kickspace depth (cabinet front)
BC30-12	Base - Rear				1	1	3/4	Melamine	4	30	0	Kickspace depth (cabinet sides)
	<b>SHELVES</b>											
BC30-13	Fixed Shelves				1	1	3/4	Melamine	23 3/16	28 1/2	1/2	Set-back for shelves
<b>DOORS, DRAWER FRONTS &amp; END PANELS</b>							<b>SIZE OF CABINET OPENINGS</b>			<b>SET-UP VALUES</b>		<b>3 Drawer Base Cabinet</b>  
	<b>DWR PANELS</b>	<b>WIDTH</b>	<b>HEIGHT</b>	<b>THICK</b>	<b>QTY</b>		<b>WIDTH</b>	<b>HEIGHT</b>	<b>DEPTH</b>	<b>OVERLAY</b>		
BC30-14	Top - Drawer Front	29 1/2	6	3/4	1	1	28 1/2	5 1/4	23 3/4	Top Rail	1/2	
BC30-15	Middle - Drawer Front	29 1/2	10	3/4	1	1	28 1/2	9 1/2	23 3/4	Side Panels	1/2	
BC30-16	Bottom - Drawer Front	29 1/2	14	3/4	1	1	28 1/2	13	23 3/4	Bottom Panel	3/4	
										Spacing	1/4	
	<b>END PANELS (APPLIED)</b>									Door Gap	1/16	
BC30-17	Left End Panel	0	0	3/4	0	0						
BC30-18	Right End Panel	0	0	3/4	0	0						
<b>LIST OF MATERIALS</b>							<b>QUANTITY</b>					
	Case	3/4		Melamine	20.9	Sq. Ft.	0.65	Sheet(s)				
	Back Panel	1/4		Melamine	6.3	Sq. Ft.	0.20	Sheet(s)				
	Shelves	3/4		Melamine	4.6	Sq. Ft.	0.14	Sheet(s)				
	Edge Banding	1/16		Cherry	14.8	Lin. Ft.						

ITEM NO.	COMPONENT	WIDTH	HEIGHT	DEPTH	QTY	MAT'L THICK	MAT'L TYPE	WIDTH (DEPTH)	LENGTH (HEIGHT)	SET-UP VALUES	ASSEMBLY & FABRICATION NOTES
BC30	<b>FINISHED SIZE OF CABINET</b>	30	36	24	1		Notes:				
	<b>CASE</b>									1/16	Thickness of Edge Banding
BC30-1	Left Side Panel				1	3/4	Melamine	23 15/16	32		
BC30-2	Right Side Panel				1	3/4	Melamine	23 15/16	32		
BC30-3	Bottom Panel				1	3/4	Melamine	23 15/16	28 1/2		
BC30-4	Back Panel	DADO SIDE PANELS			1	1/4	Melamine	28 15/16	30 15/16	1/4	Depth of dado for back panel
		DADO TOP & BOTTOM								3/4	Location of dado from back edge of side panels
										1/16	Clearance space within dados for back panel
BC30-5	Top Rail	VERTICAL			1	3/4	Melamine	2	28 1/2		
BC30-6	Middle Rails				3	3/4	Melamine	4	28 1/2		
BC30-7	Hang Rails				1	3/4	Melamine	4	28 1/2		
BC30-8	Dadoed Upper Rear Rail				1	3/4	Melamine	4	28 1/2		
BC30-9	Kick Plate	BUTT TO SIDE PANELS			0	3/4	Cherry Ply	0	0	4	Ignore this setting
										3	Ignore this setting
	<b>BASE (OPTIONAL)</b>	PEDESTAL BASE (ATTACHED)									
BC30-10	Base - Front				1	3/4	Melamine	4	30	4	Height of kickspace
BC30-11	Base - Left & Right Sides				2	3/4	Melamine	4	19 1/2	3	Kickspace depth (cabinet front)
BC30-12	Base - Rear				1	3/4	Melamine	4	30	0	Kickspace depth (cabinet sides)
	<b>SHELVES</b>										
BC30-13	Fixed Shelves				1	3/4	Melamine	22 7/16	28 1/2	1/2	Set-back for shelves
<b>DOORS, DRAWER FRONTS &amp; END PANELS</b>						<b>SIZE OF CABINET OPENINGS</b>			<b>SET-UP VALUES</b>		<b>4 Drawer Base Cabinet</b>  
	<b>DWR PANELS</b>	<b>WIDTH</b>	<b>HEIGHT</b>	<b>THICK</b>	<b>QTY</b>	<b>WIDTH</b>	<b>HEIGHT</b>	<b>DEPTH</b>	<b>OVERLAY</b>		
BC30-14	Top - Drawer Front	29 1/2	6	3/4	1	28 1/2	5 1/4	23	Top Rail	1/2	
BC30-15	Middle - Drawer Front	29 1/2	6	3/4	1	28 1/2	5 1/2	23	Side Panels	1/2	
BC30-16	Lower Middle - Drawer Front	29 1/2	6	3/4	1	28 1/2	5 1/2	23	Bottom Panel	3/4	
BC30-17	Bottom - Drawer Front	29 1/2	11 3/4	3/4	1	28 1/2	10 3/4	23	Spacing	1/4	
	<b>END PANELS (APPLIED)</b>								Door Gap	1/16	
BC30-18	Left End Panel	0	0	3/4	0	0					
BC30-19	Right End Panel	0	0	3/4	0	0					
<b>LIST OF MATERIALS</b>						<b>QUANTITY</b>					
	Case	3/4		Melamine	22.5	Sq. Ft.	0.70	Sheet(s)			
	Back Panel	1/4		Melamine	6.2	Sq. Ft.	0.19	Sheet(s)			
	Shelves	3/4		Melamine	4.4	Sq. Ft.	0.14	Sheet(s)			
	Edge Banding	1/16		Cherry	19.6	Lin. Ft.					

ITEM NO.	COMPONENT	WIDTH	HEIGHT	DEPTH	QTY		MAT'L THICK	MAT'L TYPE	WIDTH (DEPTH)	LENGTH (HEIGHT)	SET-UP VALUES	ASSEMBLY & FABRICATION NOTES	
BC30	<b>FINISHED SIZE OF CABINET</b>	30	36	24	1							Notes:	
	<b>CASE</b>										1/16	Thickness of Edge Banding	
BC30-1	Left Side Panel				1		3/4	Melamine	23 15/16	32			
BC30-2	Right Side Panel				1		3/4	Melamine	23 15/16	32			
BC30-3	Bottom Panel				1		3/4	Melamine	23 15/16	28 1/2			
BC30-4	Back Panel	DADO SIDE PANELS			1		1/4	Melamine	28 15/16	30 15/16	1/4	Depth of dado for back panel	
		DADO TOP & BOTTOM									3/4	Location of dado from back edge of side panels	
											1/16	Clearance space within dados for back panel	
BC30-5	Top Rail	VERTICAL			1		3/4	Melamine	2	28 1/2			
BC30-6	Middle Rails				4	4	3/4	Melamine	4	28 1/2			
BC30-7	Rear-Hang Rails				1	1	3/4	Melamine	4	28 1/2			
BC30-8	Dadoed Upper Rear Rail				1		3/4	Melamine	4	28 1/2			
BC30-9	Kick Plate	BUTT TO SIDE PANELS			0		3/4	Cherry Ply	0	0	4	Ignore this setting	
											3	Ignore this setting	
	<b>BASE (OPTIONAL)</b>	PEDESTAL BASE (ATTACHED)											
BC30-10	Base - Front				1		3/4	Melamine	4	30	4	Height of kickspace	
BC30-11	Base - Left & Right Sides				2		3/4	Melamine	4	19 1/2	3	Kickspace depth (cabinet front)	
BC30-12	Base - Rear				1		3/4	Melamine	4	30	0	Kickspace depth (cabinet sides)	
	<b>SHELVES</b>												
BC30-13	Fixed Shelves				0	0	3/4	Melamine	0	0	1/2	Ignore this setting	
<b>DOORS, DRAWER FRONTS &amp; END PANELS</b>							<b>SIZE OF CABINET OPENINGS</b>			<b>SET-UP VALUES</b>		<b>5 Drawer Base Cabinet</b> 	
	<b>DWR PANELS</b>	<b>WIDTH</b>	<b>HEIGHT</b>	<b>THICK</b>	<b>QTY</b>		<b>WIDTH</b>	<b>HEIGHT</b>	<b>DEPTH</b>	<b>OVERLAY</b>			
BC30-14	Top - Drawer Front	29 1/2	6	3/4	1	1	28 1/2	5 1/4	23	Top Rail	1/2		
BC30-15	Upper Middle - Drawer Front	29 1/2	6	3/4	1	1	28 1/2	5 1/2	23	Side Panels	1/2		
BC30-16	Middle - Drawer Front	29 1/2	6	3/4	1	1	28 1/2	5 1/2	23	Bottom Panel	3/4		
BC30-17	Lower Middle - Drawer Front	29 1/2	6	3/4	1	1	28 1/2	5 1/2	23	Spacing	1/4		
BC30-18	Bottom - Drawer Front	29 1/2	5 1/2	3/4	1	1	28 1/2	4 1/2	23	Door Gap	1/16		
	<b>END PANELS (APPLIED)</b>												
BC30-19	Left End Panel	0	0	3/4	0	0							
BC30-20	Right End Panel	0	0	3/4	0	0							
<b>LIST OF MATERIALS</b>							<b>QUANTITY</b>						
	Case	3/4		Melamine	23.3		Sq. Ft.	0.73		Sheet(s)			
	Back Panel	1/4		Melamine	6.2		Sq. Ft.	0.19		Sheet(s)			
	Shelves	3/4		Melamine	0.0		Sq. Ft.	0.00		Sheet(s)			
	Edge Banding	1/16		Cherry	19.6		Lin. Ft.						

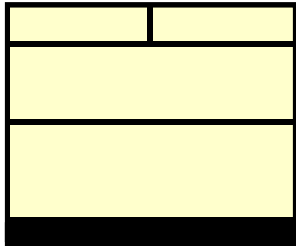
ITEM NO.	COMPONENT	WIDTH	HEIGHT	DEPTH	QTY	MAT'L THICK	MAT'L TYPE	WIDTH (DEPTH)	LENGTH (HEIGHT)	SET-UP VALUES	ASSEMBLY & FABRICATION NOTES	
BC30	<b>FINISHED SIZE OF CABINET</b>	30	36	24	1		Notes:					
	<b>CASE</b>									1/16	Thickness of Edge Banding	
BC30-1	Left Side Panel				1	3/4	Melamine	23 15/16	32			
BC30-2	Right Side Panel				1	3/4	Melamine	23 15/16	32			
BC30-3	Bottom Panel				1	3/4	Melamine	23 15/16	28 1/2			
BC30-4	Back Panel	DADO SIDE PANELS			1	1/4	Melamine	28 15/16	30 15/16	1/4	Depth of dado for back panel	
		DADO TOP & BOTTOM								3/4	Location of dado from back edge of side panels	
										1/16	Clearance space within dados for back panel	
BC30-5	Top Rail	VERTICAL			1	3/4	Melamine	2	28 1/2			
BC30-6	Hang Rails				1	3/4	Melamine	4	28 1/2			
BC30-7	Dadoed Upper Rear Rail				1	3/4	Melamine	4	28 1/2			
BC30-8	Kick Plate	BUTT TO SIDE PANELS			0	3/4	Cherry Ply	0	0	4	Ignore this setting	
										3	Ignore this setting	
	<b>BASE (OPTIONAL)</b>	PEDESTAL BASE (ATTACHED)										
BC30-9	Base - Front				1	3/4	Melamine	4	30	4	Height of kickspace	
BC30-10	Base - Left & Right Sides				2	3/4	Melamine	4	19 1/2	3	Kickspace depth (cabinet front)	
BC30-11	Base - Rear				1	3/4	Melamine	4	30	0	Kickspace depth (cabinet sides)	
	<b>SHELVES</b>											
BC30-12	Fixed Shelves				0	0	3/4	Melamine	0	0	1/2	Set-back for shelves
BC30-13	Removable Shelves				3	3	3/4	Melamine	22 7/16	28 3/8	1/8	Lateral clearance for removable shelves
<b>DOORS, DRAWER FRONTS &amp; END PANELS</b>						<b>SIZE OF CABINET OPENINGS</b>			<b>SET-UP VALUES</b>		<b>Full Height Base Cabinet</b>  	
	<b>DOORS &amp; DWR PANELS</b>	<b>WIDTH</b>	<b>HEIGHT</b>	<b>THICK</b>	<b>QTY</b>	<b>WIDTH</b>	<b>HEIGHT</b>	<b>DEPTH</b>	<b>OVERLAY</b>			
BC30-14	Door	14 23/32	30 1/2	3/4	2	2	28 1/2	29 1/4	23	Top Rail		1/2
										Side Panels		1/2
										Bottom Panel		3/4
										Spacing		1/4
										Door Gap		1/16
	<b>END PANELS (APPLIED)</b>											
BC30-15	Left End Panel	0	0	3/4	0	0						
BC30-16	Right End Panel	0	0	3/4	0	0						
<b>LIST OF MATERIALS</b>						<b>QUANTITY</b>						
	Case	3/4		Melamine	20.1	Sq. Ft.	0.63	Sheet(s)				
	Back Panel	1/4		Melamine	6.2	Sq. Ft.	0.19	Sheet(s)				
	Shelves	3/4		Melamine	13.3	Sq. Ft.	0.41	Sheet(s)				
	Edge Banding	1/16		Cherry	19.6	Lin. Ft.						

ITEM NO.	COMPONENT	WIDTH	HEIGHT	DEPTH	QTY	MAT'L THICK	MAT'L TYPE	WIDTH (DEPTH)	LENGTH (HEIGHT)	SET-UP VALUES	ASSEMBLY & FABRICATION NOTES		
BC80	<b>FINISHED SIZE OF CABINET</b>	48	36	24	1		Notes:						
	<b>CASE</b>									1/16	Thickness of Edge Banding		
BC80-1	Left Side Panel				1	3/4	Melamine	23 15/16	32				
BC80-2	Right Side Panel				1	3/4	Melamine	23 15/16	32				
BC80-3	Bottom Panel				1	3/4	Melamine	23 15/16	46 1/2				
BC80-4	Vertical Partition				1	3/4	Melamine	22 15/16	31 1/4		Notch in partition required for Rear-Hang Rail		
BC80-5	Back Panel	DADO SIDE PANELS			1	1/4	Melamine	46 15/16	30 15/16	1/4	Depth of dado for back panel		
		DADO TOP & BOTTOM								3/4	Location of dado from back edge of side panels		
										1/16	Clearance space within dados for back panel		
BC80-6	Top Rail	VERTICAL			1	3/4	Melamine	2	46 1/2				
BC80-7	Hang Rails				1	1	3/4	Melamine	4	46 1/2			
BC80-8	Dadoed Upper Rear Rail				1	1	3/4	Melamine	4	46 1/2			
BC80-9	Kick Plate	BUTT TO SIDE PANELS			0	3/4	Cherry Ply	0	0	4	Ignore this setting		
										3	Ignore this setting		
	<b>BASE (OPTIONAL)</b>	PEDESTAL BASE (ATTACHED)											
BC80-10	Base - Front				1	3/4	Melamine	4	48	4	Height of kickspace		
BC80-11	Base - Left & Right Sides				2	3/4	Melamine	4	19 1/2	3	Kickspace depth (cabinet front)		
BC80-12	Base - Rear				1	3/4	Melamine	4	48	0	Kickspace depth (cabinet sides)		
	<b>SHELVES</b>												
BC80-13	Left Fixed Shelves				0	0	3/4	Melamine	0	0	1/2	Set-back for shelves	
BC80-14	Right Fixed Shelves				0	0	3/4	Melamine	0	0			
BC80-15	Left Removable Shelves				2	2	3/4	Melamine	22 7/16	19 7/8	1/8	Lateral clearance for removable shelves	
BC80-16	Right Removable Shelves				2	2	3/4	Melamine	22 7/16	25 5/8			
<b>DOORS, DRAWER FRONTS &amp; END PANELS</b>						<b>SIZE OF CABINET OPENINGS</b>			<b>SET-UP VALUES</b>		<b>1L+1R Base Cabinet</b> 		
	<b>DOORS</b>	<b>WIDTH</b>	<b>HEIGHT</b>	<b>THICK</b>	<b>QTY</b>	<b>WIDTH</b>	<b>HEIGHT</b>	<b>DEPTH</b>	<b>OVERLAY</b>				
BC80-17	Left - Door	20 3/4	30 1/2	3/4	1	1	20	29 1/4	23	Top Rail			1/2
BC80-18	Right - Door	13 7/32	30 1/2	3/4	2	2	25 3/4	29 1/4	23	Side Panels			1/2
										Bottom Panel			3/4
										Spacing			1/4
										Door Gap			1/16
	<b>END PANELS (APPLIED)</b>												
BC80-19	Left End Panel	0	0	3/4	0	0							
BC80-20	Right End Panel	0	0	3/4	0	0							
<b>LIST OF MATERIALS</b>						<b>QUANTITY</b>							
	Case	3/4		Melamine	30.3	Sq. Ft.	0.95	Sheet(s)					
	Back Panel	1/4		Melamine	10.1	Sq. Ft.	0.32	Sheet(s)					
	Shelves	3/4		Melamine	14.2	Sq. Ft.	0.44	Sheet(s)					
	Edge Banding	1/16		Cherry	27.1	Lin. Ft.							

ITEM NO.	COMPONENT	WIDTH	HEIGHT	DEPTH	QTY	MAT'L THICK	MAT'L TYPE	WIDTH (DEPTH)	LENGTH (HEIGHT)	SET-UP VALUES	ASSEMBLY & FABRICATION NOTES	
BC30	<b>FINISHED SIZE OF CABINET</b>	30	36	24	1		Notes:					
	<b>CASE</b>									1/16	Thickness of Edge Banding	
BC30-1	Left Side Panel				1	3/4	Melamine	23 15/16	32			
BC30-2	Right Side Panel				1	3/4	Melamine	23 15/16	32			
BC30-3	Bottom Panel				1	3/4	Melamine	23 15/16	28 1/2			
BC30-4	Back Panel	DADO SIDE PANELS			1	1/4	Melamine	28 15/16	30 15/16	1/4	Depth of dado for back panel	
		DADO TOP & BOTTOM								3/4	Location of dado from back edge of side panels	
										1/16	Clearance space within dados for back panel	
BC30-5	Top Rail	VERTICAL			1	3/4	Melamine	2	28 1/2			
BC30-6	Middle Rail				1	3/4	Melamine	4	28 1/2			
BC30-7	Mullion				1	3/4	Melamine	4	9 1/4		Notch required for top rail	
BC30-8	Hang Rails				1	3/4	Melamine	4	28 1/2			
BC30-9	Dadoed Upper Rear Rail				1	3/4	Melamine	4	28 1/2			
BC30-10	Kick Plate	BUTT TO SIDE PANELS			0	3/4	Cherry Ply	0	0	4	Ignore this setting	
										3	Ignore this setting	
	<b>BASE (OPTIONAL)</b>	PEDESTAL BASE (ATTACHED)										
BC30-11	Base - Front				1	3/4	Melamine	4	30	4	Height of kickspace	
BC30-12	Base - Left & Right Sides				2	3/4	Melamine	4	19 1/2	3	Kickspace depth (cabinet front)	
BC30-13	Base - Rear				1	3/4	Melamine	4	30	0	Kickspace depth (cabinet sides)	
	<b>SHELVES</b>											
BC30-14	Fixed Shelves				0	0	3/4	Melamine	0	0	1/2	Set-back for shelves
BC30-15	Removable Shelves				2	2	3/4	Melamine	22 7/16	28 3/8	1/8	Lateral clearance for removable shelves
<b>DOORS, DRAWER FRONTS &amp; END PANELS</b>						<b>SIZE OF CABINET OPENINGS</b>			<b>SET-UP VALUES</b>			<b>2T+1B Base Cabinet</b>  
	<b>DWR PANELS</b>	<b>WIDTH</b>	<b>HEIGHT</b>	<b>THICK</b>	<b>QTY</b>	<b>WIDTH</b>	<b>HEIGHT</b>	<b>DEPTH</b>	<b>OVERLAY</b>			
BC30-16	Top Left - Drawer Front	14 5/8	8	3/4	1	13 7/8	7 1/4	23	Top Rail	1/2		
BC30-17	Top Right - Drawer Front	14 5/8	8	3/4	1	13 7/8	7 1/4	23	Side Panels	1/2		
BC30-18	Lower Center - Door	14 23/32	22 1/4	3/4	2	28 1/2	21 1/4	23	Bottom Panel	3/4		
									Spacing	1/4		
									Door Gap	1/16		
	<b>END PANELS (APPLIED)</b>											
BC30-19	Left End Panel	0	0	3/4	0	0						
BC30-20	Right End Panel	0	0	3/4	0	0						
<b>LIST OF MATERIALS</b>						<b>QUANTITY</b>						
	Case	3/4		Melamine	21.2	Sq. Ft.	0.66	Sheet(s)				
	Back Panel	1/4		Melamine	6.2	Sq. Ft.	0.19	Sheet(s)				
	Shelves	3/4		Melamine	8.8	Sq. Ft.	0.28	Sheet(s)				
	Edge Banding	1/16		Cherry	18.0	Lin. Ft.						

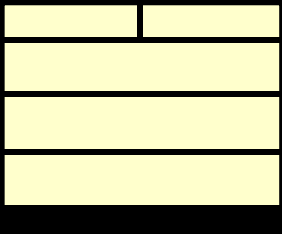
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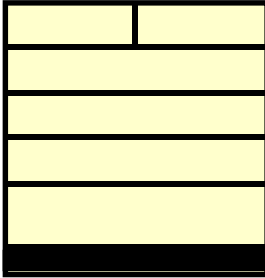
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ITEM NO.	COMPONENT	WIDTH	HEIGHT	DEPTH	QTY	MAT'L THICK	MAT'L TYPE	WIDTH (DEPTH)	LENGTH (HEIGHT)	SET-UP VALUES	ASSEMBLY & FABRICATION NOTES	
BC30	<b>FINISHED SIZE OF CABINET</b>	36	36	24	1		Notes:					
	<b>CASE</b>									1/16	Thickness of Edge Banding	
BC30-1	Left Side Panel				1	3/4	Melamine	23 15/16	32			
BC30-2	Right Side Panel				1	3/4	Melamine	23 15/16	32			
BC30-3	Bottom Panel				1	3/4	Melamine	23 15/16	34 1/2			
BC30-4	Back Panel	<b>DADO SIDE PANELS</b>			1	1/4	Melamine	34 15/16	30 15/16	1/4	Depth of dado for back panel	
		<b>DADO TOP &amp; BOTTOM</b>								3/4	Location of dado from back edge of side panels	
										1/16	Clearance space within dados for back panel	
BC30-5	Top Rail	<b>VERTICAL</b>			1	3/4	Melamine	2	34 1/2			
BC30-6	Middle Rail				2	1	3/4	Melamine	4	34 1/2		
BC30-7	Mullion				1	1	3/4	Melamine	2	7 1/4	Notch required for top rail	
BC30-8	Hang Rails				1	1	3/4	Melamine	4	34 1/2		
BC30-9	Dadoed Upper Rear Rail				1	1	3/4	Melamine	4	34 1/2		
BC30-10	Kick Plate	<b>BUTT TO SIDE PANELS</b>			0	0	3/4	Cherry Ply	0	0	4	Ignore this setting
										3	Ignore this setting	
	<b>BASE (OPTIONAL)</b>	<b>PEDESTAL BASE (ATTACHED)</b>										
BC30-11	Base - Front				1	1	3/4	Melamine	4	36	4	Height of kickspace
BC30-12	Base - Left & Right Sides				2	2	3/4	Melamine	4	19 1/2	3	Kickspace depth (cabinet front)
BC30-13	Base - Rear				1	1	3/4	Melamine	4	36	0	Kickspace depth (cabinet sides)
	<b>SHELVES</b>											
BC30-14	Fixed Shelves				0	0	3/4	Melamine	0	0	1/2	Ignore this setting
<b>DOORS, DRAWER FRONTS &amp; END PANELS</b>						<b>SIZE OF CABINET OPENINGS</b>			<b>SET-UP VALUES</b>			<b>2T+2B Base Cabinet</b> 
	<b>DOOR-DWR PANELS</b>	<b>WIDTH</b>	<b>HEIGHT</b>	<b>THICK</b>	<b>QTY</b>		<b>WIDTH</b>	<b>HEIGHT</b>	<b>DEPTH</b>	<b>OVERLAY</b>		
BC30-15	Top Left - Drawer Front	17 5/8	6	3/4	1	1	16 7/8	5 1/4	23	Top Rail	1/2	
BC30-16	Top Right - Drawer Front	17 5/8	6	3/4	1	1	16 7/8	5 1/4	23	Side Panels	1/2	
BC30-17	Upper Center - Drawer Front	35 1/2	6	3/4	1	1	34 1/2	5 1/2	23	Bottom Panel	3/4	
BC30-18	Lower Center - Drawer Front	35 1/2	18	3/4	1	1	34 1/2	17	23	Spacing	1/4	
										Door Gap	1/16	
	<b>END PANELS (APPLIED)</b>											
BC30-19	Left End Panel	0	0	3/4	0	0						
BC30-20	Right End Panel	0	0	3/4	0	0						
<b>LIST OF MATERIALS</b>						<b>QUANTITY</b>						
	Case	3/4		Melamine	22.9		Sq. Ft.	0.72		Sheet(s)		
	Back Panel	1/4		Melamine	7.5		Sq. Ft.	0.23		Sheet(s)		
	Shelves	3/4		Melamine	0.0		Sq. Ft.	0.00		Sheet(s)		
	Edge Banding	1/16		Cherry	14.6		Lin. Ft.					

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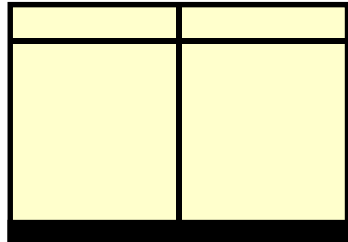
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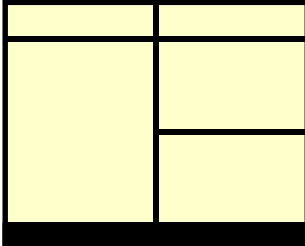
ITEM NO.	COMPONENT	WIDTH	HEIGHT	DEPTH	QTY	MAT'L THICK	MAT'L TYPE	WIDTH (DEPTH)	LENGTH (HEIGHT)	SET-UP VALUES	ASSEMBLY & FABRICATION NOTES	
BC30	<b>FINISHED SIZE OF CABINET</b>	36	36	24	1						Notes:	
	<b>CASE</b>									1/16	Thickness of Edge Banding	
BC30-1	Left Side Panel				1	3/4	Melamine	23 15/16	32			
BC30-2	Right Side Panel				1	3/4	Melamine	23 15/16	32			
BC30-3	Bottom Panel				1	3/4	Melamine	23 15/16	34 1/2			
BC30-4	Back Panel	DADO SIDE PANELS			1	1/4	Melamine	34 15/16	30 15/16	1/4	Depth of dado for back panel	
		DADO TOP & BOTTOM								3/4	Location of dado from back edge of side panels	
										1/16	Clearance space within dados for back panel	
BC30-5	Top Rail	VERTICAL			1	3/4	Melamine	2	34 1/2			
BC30-6	Middle Rail				1	3/4	Melamine	4	34 1/2			
BC30-7	Mullion				1	3/4	Melamine	2	7 1/4		Notch required for top rail	
BC30-8	Rear-Hang Rails				1	3/4	Melamine	4	34 1/2			
BC30-9	Dadoed Upper Rear Rail				1	3/4	Melamine	4	34 1/2			
BC30-10	Kick Plate	BUTT TO SIDE PANELS			0	3/4	Cherry Ply	0	0	4	Ignore this setting	
										3	Ignore this setting	
	<b>BASE (OPTIONAL)</b>	PEDESTAL BASE (ATTACHED)										
BC30-11	Base - Front				1	3/4	Melamine	4	36	4	Height of kickspace	
BC30-12	Base - Left & Right Sides				2	3/4	Melamine	4	19 1/2	3	Kickspace depth (cabinet front)	
BC30-13	Base - Rear				1	3/4	Melamine	4	36	0	Kickspace depth (cabinet sides)	
	<b>SHELVES</b>											
BC30-14	Fixed Shelves				0	3/4	Melamine	0	0	1/2	Ignore this setting	
<b>DOORS, DRAWER FRONTS &amp; END PANELS</b>						<b>SIZE OF CABINET OPENINGS</b>			<b>SET-UP VALUES</b>		<b>2T+3B Base Cabinet</b>  	
	<b>DOOR-DWR PANELS</b>	<b>WIDTH</b>	<b>HEIGHT</b>	<b>THICK</b>	<b>QTY</b>	<b>WIDTH</b>	<b>HEIGHT</b>	<b>DEPTH</b>	<b>OVERLAY</b>			
BC30-15	Top Left - Drawer Front	17 5/8	6	3/4	1	16 7/8	5 1/4	23	Top Rail	1/2		
BC30-16	Top Right - Drawer Front	17 5/8	6	3/4	1	16 7/8	5 1/4	23	Side Panels	1/2		
BC30-17	Top Center - Drawer Front	35 1/2	6	3/4	1	34 1/2	23 1/4	23	Bottom Panel	3/4		
BC30-18	Middle Center - Drawer Front	35 1/2	6	3/4	1				Spacing	1/4		
BC30-19	Lower Center - Drawer Front	35 1/2	11 3/4	3/4	1				Door Gap	1/16		
	<b>END PANELS (APPLIED)</b>											
BC30-20	Left End Panel	0	0	3/4	0	0						
BC30-21	Right End Panel	0	0	3/4	0	0						
<b>LIST OF MATERIALS</b>						<b>QUANTITY</b>						
	Case	3/4		Melamine	22.9	Sq. Ft.	0.72	Sheet(s)				
	Back Panel	1/4		Melamine	7.5	Sq. Ft.	0.23	Sheet(s)				
	Shelves	3/4		Melamine	0.0	Sq. Ft.	0.00	Sheet(s)				
	Edge Banding	1/16		Cherry	14.6	Lin. Ft.						

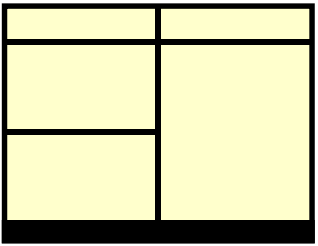
ITEM NO.	COMPONENT	WIDTH	HEIGHT	DEPTH	QTY	MAT'L THICK	MAT'L TYPE	WIDTH (DEPTH)	LENGTH (HEIGHT)	SET-UP VALUES	ASSEMBLY & FABRICATION NOTES		
BC30	<b>FINISHED SIZE OF CABINET</b>	30	36	24	1						Notes:		
	<b>CASE</b>									1/16	Thickness of Edge Banding		
BC30-1	Left Side Panel				1	3/4	Melamine	23 15/16	32				
BC30-2	Right Side Panel				1	3/4	Melamine	23 15/16	32				
BC30-3	Bottom Panel				1	3/4	Melamine	23 15/16	28 1/2				
BC30-4	Back Panel	DADO SIDE PANELS			1	1/4	Melamine	28 15/16	30 15/16	1/4	Depth of dado for back panel		
		DADO TOP & BOTTOM								3/4	Location of dado from back edge of side panels		
										1/16	Clearance space within dados for back panel		
BC30-5	Top Rail	VERTICAL			1	3/4	Melamine	2	28 1/2				
BC30-6	Middle Rail				4	1	3/4	Melamine	4	28 1/2			
BC30-7	Mullion				1	1	3/4	Melamine	2	7 1/4	Notch required for top rail		
BC30-8	Rear-Hang Rails				1	1	3/4	Melamine	4	28 1/2			
BC30-9	Dadoed Upper Rear Rail				1	1	3/4	Melamine	4	28 1/2			
BC30-10	Kick Plate	BUTT TO SIDE PANELS			0	0	3/4	Cherry Ply	0	0	4	Ignore this setting	
										3	Ignore this setting		
	<b>BASE (OPTIONAL)</b>	PEDESTAL BASE (ATTACHED)											
BC30-11	Base - Front				1	3/4	Melamine	4	30	4	Height of kickspace		
BC30-12	Base - Left & Right Sides				2	3/4	Melamine	4	19 1/2	3	Kickspace depth (cabinet front)		
BC30-13	Base - Rear				1	3/4	Melamine	4	30	0	Kickspace depth (cabinet sides)		
	<b>SHELVES</b>												
BC30-14	Fixed Shelves				0	0	3/4	Melamine	0	0	1/2	Ignore this setting	
<b>DOORS, DRAWER FRONTS &amp; END PANELS</b>						<b>SIZE OF CABINET OPENINGS</b>			<b>SET-UP VALUES</b>		<b>2T+4B Base Cabinet</b>  		
	<b>DOOR-DWR PANELS</b>	<b>WIDTH</b>	<b>HEIGHT</b>	<b>THICK</b>	<b>QTY</b>	<b>WIDTH</b>	<b>HEIGHT</b>	<b>DEPTH</b>	<b>OVERLAY</b>				
BC30-15	Top Left - Drawer Front	14 5/8	6	3/4	1	1	13 7/8	5 1/4	23	Top Rail			1/2
BC30-16	Top Right - Drawer Front	14 5/8	6	3/4	1	1	13 7/8	5 1/4	23	Side Panels			1/2
BC30-17	Top Middle - Drawer Front	29 1/2	6	3/4	1	1	28 1/2	5 1/2	23	Bottom Panel			3/4
BC30-18	Upper Center - Drawer Front	29 1/2	6	3/4	1	1	28 1/2	5 1/2	23	Spacing			1/4
BC30-19	Lower Center - Drawer Front	29 1/2	6	3/4	1	1	28 1/2	5 1/2	23	Door Gap			1/16
BC30-20	Bottom - Drawer Front	29 1/2	5 1/2	3/4	1	1	28 1/2	4 1/2	23				
	<b>END PANELS (APPLIED)</b>												
BC30-21	Left End Panel	0	0	3/4	0	0							
BC30-22	Right End Panel	0	0	3/4	0	0							
<b>LIST OF MATERIALS</b>						<b>QUANTITY</b>							
	Case	3/4		Melamine	21.0	Sq. Ft.	0.66	Sheet(s)					
	Back Panel	1/4		Melamine	6.2	Sq. Ft.	0.19	Sheet(s)					
	Shelves	3/4		Melamine	0.0	Sq. Ft.	0.00	Sheet(s)					
	Edge Banding	1/16		Cherry	13.1	Lin. Ft.							

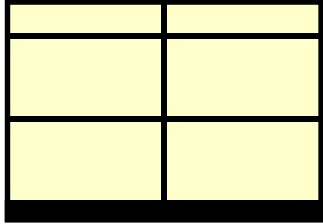
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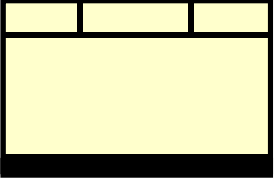
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ITEM NO.	COMPONENT	WIDTH	HEIGHT	DEPTH	QTY	MAT'L THICK	MAT'L TYPE	WIDTH (DEPTH)	LENGTH (HEIGHT)	SET-UP VALUES	ASSEMBLY & FABRICATION NOTES		
BC36	<b>FINISHED SIZE OF CABINET</b>	48	36	24	1						Notes:		
	<b>CASE</b>									1/16	Thickness of Edge Banding		
BC36-1	Left Side Panel				1	3/4	Melamine	23 15/16	32				
BC36-2	Right Side Panel				1	3/4	Melamine	23 15/16	32				
BC36-3	Bottom Panel				1	3/4	Melamine	23 15/16	46 1/2				
BC36-4	Vertical Partition				1	3/4	Melamine	22 15/16	31 1/4		Notch in partition required for front/rear rails		
BC36-5	Back Panel	DADO SIDE PANELS			1	1/4	Melamine	46 15/16	30 15/16	1/4	Depth of dado for back panel		
		DADO TOP & BOTTOM								3/4	Location of dado from back edge of side panels		
										1/16	Clearance space within dados for back panel		
BC36-6	Top Rail	VERTICAL			1	3/4	Melamine	2	46 1/2				
BC36-7	Right Middle Rail			0	0	3/4	Melamine	4	15				
BC36-8	Left Middle Rail			0	0	3/4	Melamine	4	30 3/4				
BC36-9	Rear-Hang Rails			1	1	3/4	Melamine	4	46 1/2				
BC36-10	Dadoed Upper Rear Rail			1	1	3/4	Melamine	4	46 1/2				
BC36-11	Kick Plate	BUTT TO SIDE PANELS			0	3/4	Cherry Ply	0	0	4	Ignore this setting		
										3	Ignore this setting		
	<b>BASE (OPTIONAL)</b>	PEDESTAL BASE (ATTACHED)											
BC36-12	Base - Front				1	3/4	Melamine	4	48	4	Height of kickspace		
BC36-13	Base - Left & Right Sides				2	3/4	Melamine	4	19 1/2	3	Kickspace depth (cabinet front)		
BC36-14	Base - Rear				1	3/4	Melamine	4	48	0	Kickspace depth (cabinet sides)		
	<b>SHELVES</b>												
BC36-15	Right Fixed Shelves			0	0	3/4	Melamine	0	0	1/2	Set-back for shelves		
BC36-16	Left Fixed Shelves			0	0	3/4	Melamine	0	0				
BC36-17	Right Removable Shelves			2	2	3/4	Melamine	22 7/16	14 7/8	1/8	Lateral clearance for removable shelves		
BC36-18	Left Removable Shelves			2	2	3/4	Melamine	22 7/16	30 5/8				
<b>DOORS, DRAWER FRONTS &amp; END PANELS</b>						<b>SIZE OF CABINET OPENINGS</b>			<b>SET-UP VALUES</b>		<b>2L+2R Base Cabinet</b>  		
	<b>DOOR-DWR PANELS</b>	<b>WIDTH</b>	<b>HEIGHT</b>	<b>THICK</b>	<b>QTY</b>	<b>WIDTH</b>	<b>HEIGHT</b>	<b>DEPTH</b>	<b>OVERLAY</b>				
BC36-19	Top Right - Drawer	15 3/4	6	3/4	1	15	29 1/4	23	Top Rail	1/2			
BC36-20	Lower Right - Drawer	15 3/4	24 1/4	3/4	1				Side Panels	1/2			
BC36-21	Top Left - Drawer	31 1/2	6	3/4	1	30 3/4	29 1/4	23	Bottom Panel	3/4			
BC36-22	Lower Left - Door	31 1/2	24 1/4	3/4	1				Spacing	1/4			
									Door Gap	1/16			
	<b>END PANELS (APPLIED)</b>												
BC36-23	Left End Panel	0	0	3/4	0	0							
BC36-24	Right End Panel	0	0	3/4	0	0							
<b>LIST OF MATERIALS</b>						<b>QUANTITY</b>							
	Case	3/4		Melamine	30.3	Sq. Ft.	0.95	Sheet(s)					
	Back Panel	1/4		Melamine	10.1	Sq. Ft.	0.32	Sheet(s)					
	Shelves	3/4		Melamine	14.2	Sq. Ft.	0.44	Sheet(s)					
	Edge Banding	1/16		Cherry	23.3	Lin. Ft.							

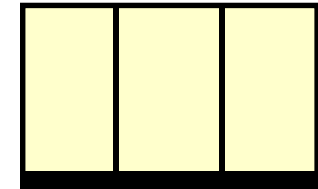
ITEM NO.	COMPONENT	WIDTH	HEIGHT	DEPTH	QTY	MAT'L THICK	MAT'L TYPE	WIDTH (DEPTH)	LENGTH (HEIGHT)	SET-UP VALUES	ASSEMBLY & FABRICATION NOTES	
BC36	<b>FINISHED SIZE OF CABINET</b>	48	36	24	1						Notes:	
	<b>CASE</b>									1/16	Thickness of Edge Banding	
BC36-1	Left Side Panel				1	3/4	Melamine	23 15/16	32			
BC36-2	Right Side Panel				1	3/4	Melamine	23 15/16	32			
BC36-3	Bottom Panel				1	3/4	Melamine	22 15/16	46 1/2			
BC36-4	Vertical Partition				1	3/4	Melamine	22 15/16	31 1/4		Notch in partition required for front/rear rails	
BC36-5	Back Panel	<b>DADO SIDE PANELS</b>			1	1/4	Melamine	46 15/16	36	1/4	Depth of dado for back panel	
		<b>FULL HEIGHT</b>								3/4	Location of dado from back edge of side panels	
		<b>VERTICAL</b>								1/16	Clearance space within dados for back panel	
BC36-6	Top Rail				1	3/4	Melamine	2	46 1/2			
BC36-7	Right Middle Rails				0	0	3/4	Melamine	4	15		
BC36-8	Left Middle Rail				0	0	3/4	Melamine	4	30 3/4		
BC36-9	Hang Rails				1	1	3/4	Melamine	4	46 1/2		
BC36-10	Dadoed Upper Rear Rail				0	0	3/4	Melamine	4	46 1/2		
BC36-11	Kick Plate	<b>BUTT TO SIDE PANELS</b>			0	0	3/4	Cherry Ply	0	0	4	Ignore this setting
										3	Ignore this setting	
	<b>BASE (OPTIONAL)</b>	<b>PEDESTAL BASE (ATTACHED)</b>										
BC36-12	Base - Front				1	3/4	Melamine	4	48	4	Height of kickspace	
BC36-13	Base - Left & Right Sides				2	3/4	Melamine	4	19 1/2	3	Kickspace depth (cabinet front)	
BC36-14	Base - Rear				1	3/4	Melamine	4	48	0	Kickspace depth (cabinet sides)	
	<b>SHELVES</b>											
BC36-15	Right Fixed Shelves				0	0	3/4	Melamine	0	0	1/2	Set-back for shelves
BC36-16	Left Fixed Shelves				0	0	3/4	Melamine	0	0		
BC36-17	Left Removable Shelves				2	2	3/4	Melamine	22 7/16	30 5/8	1/8	Lateral clearance for removable shelves
<b>DOORS, DRAWER FRONTS &amp; END PANELS</b>						<b>SIZE OF CABINET OPENINGS</b>				<b>SET-UP VALUES</b>		<b>2L+3R Base Cabinet</b>  
	<b>DOOR-DWR PANELS</b>	<b>WIDTH</b>	<b>HEIGHT</b>	<b>THICK</b>	<b>QTY</b>	<b>WIDTH</b>	<b>HEIGHT</b>	<b>DEPTH</b>	<b>OVERLAY</b>			
BC36-18	Top Right - Drawer	15 3/4	6	3/4	1	1	15	29 1/4	23	Top Rail	1/2	
BC36-19	Middle Right - Drawer	15 3/4	12	3/4	1	1				Side Panels	1/2	
BC36-20	Lower Right - Drawer	15 3/4	12	3/4	1	1				Bottom Panel	3/4	
BC36-21	Top Left - Drawer	31 1/2	6	3/4	1	1	30 3/4	33 1/4	23	Spacing	1/4	
BC36-22	Lower Left - Door	31 1/2	24 1/4	3/4	1	1				Door Gap	1/16	
	<b>END PANELS (APPLIED)</b>											
BC36-23	Left End Panel	0	0	3/4	0	0						
BC36-24	Right End Panel	0	0	3/4	0	0						
<b>LIST OF MATERIALS</b>						<b>QUANTITY</b>						
	Case	3/4		Melamine	28.7		Sq. Ft.	0.90		Sheet(s)		
	Back Panel	1/4		Melamine	11.7		Sq. Ft.	0.37		Sheet(s)		
	Shelves	3/4		Melamine	9.5		Sq. Ft.	0.30		Sheet(s)		
	Edge Banding	1/16		Cherry	20.8		Lin. Ft.					

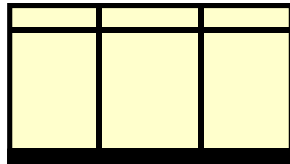
ITEM NO.	COMPONENT	WIDTH	HEIGHT	DEPTH	QTY	MAT'L THICK	MAT'L TYPE	WIDTH (DEPTH)	LENGTH (HEIGHT)	SET-UP VALUES	ASSEMBLY & FABRICATION NOTES		
BC36	<b>FINISHED SIZE OF CABINET</b>	36	36	24	1	Notes:							
	<b>CASE</b>									1/16	Thickness of Edge Banding		
BC36-1	Left Side Panel				1	3/4	Melamine	23 15/16	32				
BC36-2	Right Side Panel				1	3/4	Melamine	23 15/16	32				
BC36-3	Bottom Panel				1	3/4	Melamine	23 15/16	34 1/2				
BC36-4	Vertical Partition				1	3/4	Melamine	22 15/16	31 1/4		Notch in partition required for front/rear rails		
BC36-5	Back Panel	DADO SIDE PANELS			1	1/4	Melamine	34 15/16	30 15/16	1/4	Depth of dado for back panel		
		DADO TOP & BOTTOM								3/4	Location of dado from back edge of side panels		
										1/16	Clearance space within dados for back panel		
BC36-6	Top Rail	VERTICAL			1	3/4	Melamine	2	34 1/2				
BC36-7	Left Middle Rails				2	2	3/4	Melamine	4	15			
BC36-8	Right Middle Rail				1	1	3/4	Melamine	4	18 3/4			
BC36-9	Hang Rails				1	1	3/4	Melamine	4	34 1/2			
BC36-10	Dadoed Upper Rear Rail				1	1	3/4	Melamine	4	34 1/2			
BC36-11	Kick Plate	BUTT TO SIDE PANELS			0	3/4	Cherry Ply	0	0	4	Ignore this setting		
										3	Ignore this setting		
	<b>BASE (OPTIONAL)</b>	PEDESTAL BASE (ATTACHED)											
BC36-12	Base - Front				1	3/4	Melamine	4	36	4	Height of kickspace		
BC36-13	Base - Left & Right Sides				2	3/4	Melamine	4	19 1/2	3	Kickspace depth (cabinet front)		
BC36-14	Base - Rear				1	3/4	Melamine	4	36	0	Kickspace depth (cabinet sides)		
	<b>SHELVES</b>												
BC36-15	Left Fixed Shelves				0	0	3/4	Melamine	0	0	1/2	Set-back for shelves	
BC36-16	Right Fixed Shelves				0	0	3/4	Melamine	0	0			
BC36-17	Right Removable Shelves				2	2	3/4	Melamine	22 7/16	18 5/8	1/8	Lateral clearance for removable shelves	
<b>DOORS, DRAWER FRONTS &amp; END PANELS</b>						<b>SIZE OF CABINET OPENINGS</b>			<b>SET-UP VALUES</b>		<b>3L+2R Base Cabinet</b>  		
	<b>DOOR-DWR PANELS</b>	<b>WIDTH</b>	<b>HEIGHT</b>	<b>THICK</b>	<b>QTY</b>	<b>WIDTH</b>	<b>HEIGHT</b>	<b>DEPTH</b>	<b>OVERLAY</b>				
BC36-18	Top Left - Drawer	15 3/4	6	3/4	1	1	15	5 1/4	23	Top Rail			1/2
BC36-19	Middle Left - Drawer	15 3/4	12	3/4	1	1	15	11 1/2	23	Side Panels			1/2
BC36-20	Lower Left - Drawer	15 3/4	12	3/4	1	1	15	11	23	Bottom Panel			3/4
BC36-21	Top Right - Drawer	19 1/2	6	3/4	1	1	18 3/4	5 1/4	23	Spacing			1/4
BC36-22	Lower Right - Door	19 1/2	24 1/4	3/4	1	1	18 3/4	23 1/4	23	Door Gap			1/16
	<b>END PANELS (APPLIED)</b>												
BC36-23	Left End Panel	0	0	3/4	0	0							
BC36-24	Right End Panel	0	0	3/4	0	0							
<b>LIST OF MATERIALS</b>						<b>QUANTITY</b>							
	Case	3/4		Melamine	28.2	Sq. Ft.	0.88	Sheet(s)					
	Back Panel	1/4		Melamine	7.5	Sq. Ft.	0.23	Sheet(s)					
	Shelves	3/4		Melamine	5.8	Sq. Ft.	0.18	Sheet(s)					
	Edge Banding	1/16		Cherry	20.9	Lin. Ft.							

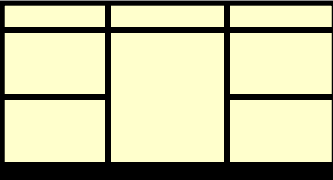
ITEM NO.	COMPONENT	WIDTH	HEIGHT	DEPTH	QTY	MAT'L THICK	MAT'L TYPE	WIDTH (DEPTH)	LENGTH (HEIGHT)	SET-UP VALUES	ASSEMBLY & FABRICATION NOTES		
BC36	<b>FINISHED SIZE OF CABINET</b>	48	36	24	1								
	<b>CASE</b>									1/16	Thickness of Edge Banding		
BC36-1	Left Side Panel				1	3/4	Melamine	23 15/16	32				
BC36-2	Right Side Panel				1	3/4	Melamine	23 15/16	32				
BC36-3	Bottom Panel				1	3/4	Melamine	23 15/16	46 1/2				
BC36-4	Vertical Partition				1	3/4	Melamine	22 15/16	31 1/4		Notch in partition required for top/rear rails		
BC36-5	Back Panel	DADO SIDE PANELS			1	1/4	Melamine	46 15/16	30 15/16	1/4	Depth of dado for back panel		
		DADO TOP & BOTTOM								3/4	Location of dado from back edge of side panels		
										1/16	Clearance space within dados for back panel		
BC36-6	Top Rail	VERTICAL			1	3/4	Melamine	2	46 1/2				
BC36-7	Left Middle Rails				2	2	3/4	Melamine	4	15			
BC36-8	Right Middle Rails				2	2	3/4	Melamine	4	30 3/4			
BC36-9	Hang Rails				1	1	3/4	Melamine	4	46 1/2			
BC36-10	Dadoed Upper Rear Rail				1	1	3/4	Melamine	4	46 1/2			
BC36-11	Kick Plate	BUTT TO SIDE PANELS			0	3/4	Cherry Ply	0	0	4	Ignore this setting		
										3	Ignore this setting		
	<b>BASE (OPTIONAL)</b>	PEDESTAL BASE (ATTACHED)											
BC36-12	Base - Front				1	3/4	Melamine	4	48	4	Height of kickspace		
BC36-13	Base - Left & Right Sides				2	3/4	Melamine	4	19 1/2	3	Kickspace depth (cabinet front)		
BC36-14	Base - Rear				1	3/4	Melamine	4	48	0	Kickspace depth (cabinet sides)		
	<b>SHELVES</b>												
BC36-15	Left Fixed Shelves				0	0	3/4	Melamine	0	0	1/2	Ignore this setting	
BC36-16	Right Fixed Shelves				0	0	3/4	Melamine	0	0			
<b>DOORS, DRAWER FRONTS &amp; END PANELS</b>						<b>SIZE OF CABINET OPENINGS</b>			<b>SET-UP VALUES</b>		<b>3L+3R Base Cabinet</b>  		
	<b>DOOR-DWR PANELS</b>	<b>WIDTH</b>	<b>HEIGHT</b>	<b>THICK</b>	<b>QTY</b>	<b>WIDTH</b>	<b>HEIGHT</b>	<b>DEPTH</b>	<b>OVERLAY</b>				
BC36-17	Top Left - Drawer	15 3/4	6	3/4	1	1	15	5 1/4	23	Top Rail			1/2
BC36-18	Middle Left - Drawer	15 3/4	12	3/4	1	1	15	11 1/2	23	Side Panels			1/2
BC36-19	Lower Left - Drawer	15 3/4	12	3/4	1	1	15	11	23	Bottom Panel			3/4
BC36-20	Top Right - Drawer	31 1/2	6	3/4	1	1	30 3/4	5 1/4	23	Spacing			1/4
BC36-21	Middle Right - Drawer	31 1/2	12 1/2	3/4	1	1	30 3/4	12	23	Door Gap			1/16
BC36-22	Lower Right - Drawer	31 1/2	11 1/2	3/4	1	1	30 3/4	10 1/2	23				
	<b>END PANELS (APPLIED)</b>												
BC36-23	Left End Panel	0	0	3/4	0	0							
BC36-24	Right End Panel	0	0	3/4	0	0							
<b>LIST OF MATERIALS</b>						<b>QUANTITY</b>							
	Case	3/4		Melamine	32.9	Sq. Ft.	1.03	Sheet(s)					
	Back Panel	1/4		Melamine	10.1	Sq. Ft.	0.32	Sheet(s)					
	Shelves	3/4		Melamine	0.0	Sq. Ft.	0.00	Sheet(s)					
	Edge Banding	1/16		Cherry	23.3	Lin. Ft.							

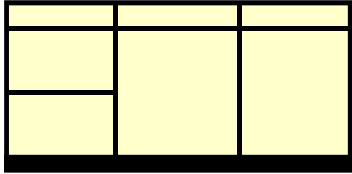
ITEM NO.	COMPONENT	WIDTH	HEIGHT	DEPTH	QTY	MAT'L THICK	MAT'L TYPE	WIDTH (DEPTH)	LENGTH (HEIGHT)	SET-UP VALUES	ASSEMBLY & FABRICATION NOTES
BC30	<b>FINISHED SIZE OF CABINET</b>	48	36	24	1	Notes:					
	<b>CASE</b>									1/16	Thickness of Edge Banding
BC30-1	Left Side Panel				1	3/4	Melamine	23 15/16	32		
BC30-2	Right Side Panel				1	3/4	Melamine	23 15/16	32		
BC30-3	Bottom Panel				1	3/4	Melamine	23 15/16	46 1/2		
BC30-4	Back Panel	DADO SIDE PANELS			1	1/4	Melamine	46 15/16	30 15/16	1/4	Depth of dado for back panel
		DADO TOP & BOTTOM								3/4	Location of dado from back edge of side panels
										1/16	Clearance space within dados for back panel
BC30-5	Top Rail	VERTICAL			1	3/4	Melamine	2	46 1/2		
BC30-6	Middle Rail				1	3/4	Melamine	4	46 1/2		
BC30-7	Mullions				2	3/4	Melamine	4	7 1/4		Notch required for top rail
BC30-8	Rear-Hang Rails				1	3/4	Melamine	4	46 1/2		
BC30-9	Dadoed Upper Rear Rail				1	3/4	Melamine	4	46 1/2		
BC30-10	Kick Plate	BUTT TO SIDE PANELS			0	3/4	Cherry Ply	0	0	4	Ignore this setting
										3	Ignore this setting
	<b>BASE (OPTIONAL)</b>	PEDESTAL BASE (ATTACHED)									
BC30-11	Base - Front				1	3/4	Melamine	4	48	4	Height of kickspace
BC30-12	Base - Left & Right Sides				2	3/4	Melamine	4	19 1/2	3	Kickspace depth (cabinet front)
BC30-13	Base - Rear				1	3/4	Melamine	4	48	0	Kickspace depth (cabinet sides)
	<b>SHELVES</b>										
BC30-14	Fixed Shelves				0	3/4	Melamine	0	0	1/2	Ignore this setting
BC30-15	Removable Shelves				2	3/4	Melamine	22 7/16	46 7/16	1/16	Lateral clearance for removable shelves
<b>DOORS, DRAWER FRONTS &amp; END PANELS</b>						<b>SIZE OF CABINET OPENINGS</b>			<b>SET-UP VALUES</b>		<b>3T+1B Base Cabinet</b>  
	<b>DOOR-DWR PANELS</b>	<b>WIDTH</b>	<b>HEIGHT</b>	<b>THICK</b>	<b>QTY</b>	<b>WIDTH</b>	<b>HEIGHT</b>	<b>DEPTH</b>	<b>OVERLAY</b>		
BC30-16	Top Left - Drawer Front	13 3/4	6	3/4	1	13	5 1/4	23	Top Rail	1/2	
BC30-17	Top Center - Drawer Front	19 1/2	6	3/4	1	19	5 1/4	23	Side Panels	1/2	
BC30-18	Top Right - Drawer Front	13 3/4	6	3/4	1	13	5 1/4	23	Bottom Panel	3/4	
BC30-19	Lower Center - Door	23 23/32	24 1/4	3/4	2	46 1/2	23 1/4	23	Spacing	1/4	
									Door Gap	1/16	
	<b>END PANELS (APPLIED)</b>										
BC30-20	Left End Panel	0	0	3/4	0	0					
BC30-21	Right End Panel	0	0	3/4	0	0					
<b>LIST OF MATERIALS</b>						<b>QUANTITY</b>					
	Case	3/4		Melamine	27.0	Sq. Ft.	0.85	Sheet(s)			
	Back Panel	1/4		Melamine	10.1	Sq. Ft.	0.32	Sheet(s)			
	Shelves	3/4		Melamine	14.5	Sq. Ft.	0.45	Sheet(s)			
	Edge Banding	1/16		Cherry	25.9	Lin. Ft.					

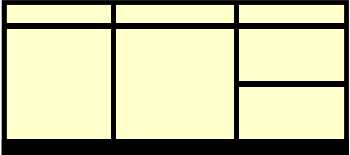
ITEM NO.	COMPONENT	WIDTH	HEIGHT	DEPTH	QTY	MAT'L THICK	MAT'L TYPE	WIDTH (DEPTH)	LENGTH (HEIGHT)	SET-UP VALUES	ASSEMBLY & FABRICATION NOTES	
BC80	<b>FINISHED SIZE OF CABINET</b>	80	36	24	1		Notes:					
	<b>CASE</b>									1/16	Thickness of Edge Banding	
BC80-1	Left Side Panel				1	3/4	Melamine	23 15/16	32			
BC80-2	Right Side Panel				1	3/4	Melamine	23 15/16	32			
BC80-3	Bottom Panel				1	3/4	Melamine	23 15/16	78 1/2			
BC80-4	Vertical Partitions				2	3/4	Melamine	22 15/16	31 1/4		Notch in partition required for Top/Hang Rails	
BC80-5	Back Panel	DADO SIDE PANELS			1	1/4	Melamine	78 15/16	30 15/16	1/4	Depth of dado for back panel	
		DADO TOP & BOTTOM								3/4	Location of dado from back edge of side panels	
										1/16	Clearance space within dados for back panel	
BC80-6	Top Rail	VERTICAL			1	3/4	Melamine	2	78 1/2			
BC80-7	Hang Rails			1	1	3/4	Melamine	4	78 1/2			
BC80-8	Dadoed Upper Rear Rail				1	3/4	Melamine	4	78 1/2			
BC80-9	Kick Plate	BUTT TO SIDE PANELS			0	3/4	Cherry Ply	0	0	4	Ignore this setting	
										3	Ignore this setting	
	<b>BASE (OPTIONAL)</b>	PEDESTAL BASE (ATTACHED)										
BC80-10	Base - Front				1	3/4	Melamine	4	80	4	Height of kickspace	
BC80-11	Base - Left & Right Sides				2	3/4	Melamine	4	19 1/2	3	Kickspace depth (cabinet front)	
BC80-12	Base - Rear				1	3/4	Melamine	4	80	0	Kickspace depth (cabinet sides)	
	<b>SHELVES</b>											
BC80-13	Left Fixed Shelves				0	0	3/4	Melamine	0	0	1/2	Set-back for shelves
BC80-14	Center Fixed Shelves				0	0	3/4	Melamine	0	0		
BC80-15	Right Fixed Shelves				0	0	3/4	Melamine	0	0		
BC80-16	Left Removable Shelves				2	2	3/4	Melamine	22 7/16	19 7/8	1/8	Lateral clearance for removable shelves
BC80-17	Center Removable Shelves				2	2	3/4	Melamine	22 7/16	36 7/8		
BC80-18	Right Removable Shelves				2	2	3/4	Melamine	22 7/16	19 7/8		
<b>DOORS, DRAWER FRONTS &amp; END PANELS</b>						<b>SIZE OF CABINET OPENINGS</b>				<b>SET-UP VALUES</b>		<b>1L+1C+1R Base Cabinet</b>
	<b>DOORS</b>	<b>WIDTH</b>	<b>HEIGHT</b>	<b>THICK</b>	<b>QTY</b>	<b>WIDTH</b>	<b>HEIGHT</b>	<b>DEPTH</b>	<b>OVERLAY</b>			
BC80-19	Left - Door	10 11/32	30 1/2	3/4	2	2	20	29 1/4	23	Top Rail	1/2	
BC80-20	Center - Door	18 23/32	30 1/2	3/4	2	2	37	29 1/4	23	Side Panels	1/2	
BC80-21	Right - Door	10 11/32	30 1/2	3/4	2	2	20	29 1/4	23	Bottom Panel	3/4	
										Spacing	1/4	
										Door Gap	1/16	
	<b>END PANELS (APPLIED)</b>											
BC80-22	Left End Panel	0	0	3/4	0	0						
BC80-23	Right End Panel	0	0	3/4	0	0						
<b>LIST OF MATERIALS</b>						<b>QUANTITY</b>						
	Case	3/4		Melamine	44.6	Sq. Ft.	1.39	Sheet(s)				
	Back Panel	1/4		Melamine	17.0	Sq. Ft.	0.53	Sheet(s)				
	Shelves	3/4		Melamine	23.9	Sq. Ft.	0.75	Sheet(s)				
	Edge Banding	1/16		Cherry	42.9	Lin. Ft.						

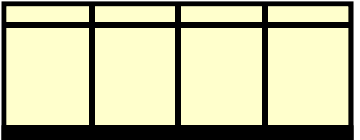


ITEM NO.	COMPONENT	WIDTH	HEIGHT	DEPTH	QTY	MAT'L THICK	MAT'L TYPE	WIDTH (DEPTH)	LENGTH (HEIGHT)	SET-UP VALUES	ASSEMBLY & FABRICATION NOTES	
BC80	<b>FINISHED SIZE OF CABINET</b>	80	36	24	1		Notes:					
	<b>CASE</b>									1/16	Thickness of Edge Banding	
BC80-1	Left Side Panel				1	3/4	Melamine	23 15/16	32			
BC80-2	Right Side Panel				1	3/4	Melamine	23 15/16	32			
BC80-3	Bottom Panel				1	3/4	Melamine	23 15/16	78 1/2			
BC80-4	Vertical Partitions				2	3/4	Melamine	22 15/16	31 1/4		Notch in partition required for top/rear rails	
BC80-5	Back Panel	DADO SIDE PANELS			1	1/4	Melamine	78 15/16	30 15/16	1/4	Depth of dado for back panel	
		DADO TOP & BOTTOM								3/4	Location of dado from back edge of side panels	
										1/16	Clearance space within dados for back panel	
BC80-6	Top Rail	VERTICAL			1	3/4	Melamine	2	78 1/2			
BC80-7	Left Rail				1	3/4	Melamine	4	20			
BC80-8	Center Rail				1	3/4	Melamine	4	37			
BC80-9	Right Rail				1	3/4	Melamine	4	20			
BC80-10	Hang Rails				1	3/4	Melamine	4	78 1/2			
BC80-11	Dadoed Upper Rear Rail				1	3/4	Melamine	4	78 1/2			
BC80-12	Kick Plate	BUTT TO SIDE PANELS			0	3/4	Cherry Ply	0	0	4	Ignore this setting	
										3	Ignore this setting	
	<b>BASE (OPTIONAL)</b>	PEDESTAL BASE (ATTACHED)										
BC80-13	Base - Front				1	3/4	Melamine	4	80	4	Height of kickspace	
BC80-14	Base - Left & Right Sides				2	3/4	Melamine	4	19 1/2	3	Kickspace depth (cabinet front)	
BC80-15	Base - Rear				1	3/4	Melamine	4	80	0	Kickspace depth (cabinet sides)	
	<b>SHELVES</b>											
BC80-16	Left Fixed Shelves				0	3/4	Melamine	0	0	1/2	Set-back for shelves	
BC80-17	Center Fixed Shelves				0	3/4	Melamine	0	0			
BC80-18	Right Fixed Shelves				0	3/4	Melamine	0	0			
BC80-19	Left Removable Shelves				2	3/4	Melamine	22 7/16	19 15/16	1/16	Lateral clearance for removable shelves	
BC80-20	Center Removable Shelves				2	3/4	Melamine	22 7/16	36 15/16			
BC80-21	Right Removable Shelves				2	3/4	Melamine	22 7/16	19 15/16			
<b>DOORS, DRAWER FRONTS &amp; END PANELS</b>						<b>SIZE OF CABINET OPENINGS</b>			<b>SET-UP VALUES</b>		<b>2L+2C+2R Base Cabinet</b> 	
	<b>DOORS</b>	<b>WIDTH</b>	<b>HEIGHT</b>	<b>THICK</b>	<b>QTY</b>	<b>WIDTH</b>	<b>HEIGHT</b>	<b>DEPTH</b>	<b>OVERLAY</b>			
BC80-22	Top Left - Drawer	20 3/4	6	3/4	1	20	5 1/4	23	Top Rail	1/2		
BC80-23	Lower Left - Door	20 3/4	24 1/4	3/4	1	20	23 1/4	23	Side Panels	1/2		
BC80-24	Top Center - Panel	37 1/2	6	3/4	1	37	5 1/4	23	Bottom Panel	3/4		
BC80-25	Lower Center - Door	37 1/2	24 1/4	3/4	1	37	23 1/4	23	Spacing	1/4		
BC80-26	Top Right - Drawer	20 3/4	6	3/4	1	20	5 1/4	23	Door Gap	1/16		
BC80-27	Lower Right - Door	20 3/4	24 1/4	3/4	1	20	23 1/4	23				
	<b>APPLIED END PANELS</b>											
BC80-28	Left End Panel	0	0	3/4	0	0						
BC80-29	Right End Panel	0	0	3/4	0	0						
<b>LIST OF MATERIALS</b>						<b>QUANTITY</b>						
	Case	3/4		Melamine	46.8	Sq. Ft.	1.46	Sheet(s)				
	Back Panel	1/4		Melamine	17.0	Sq. Ft.	0.53	Sheet(s)				
	Shelves	3/4		Melamine	23.9	Sq. Ft.	0.75	Sheet(s)				
	Edge Banding	1/16		Cherry	42.8	Lin. Ft.						

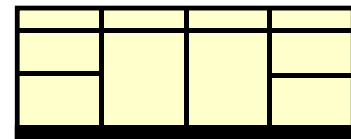
ITEM NO.	COMPONENT	WIDTH	HEIGHT	DEPTH	QTY	MAT'L THICK	MAT'L TYPE	WIDTH (DEPTH)	LENGTH (HEIGHT)	SET-UP VALUES	ASSEMBLY & FABRICATION NOTES
BC80	<b>FINISHED SIZE OF CABINET</b>	80	36	24	1	Notes:					
	<b>CASE</b>									1/16	Thickness of Edge Banding
BC80-1	Left Side Panel				1	3/4	Melamine	23 15/16	32		
BC80-2	Right Side Panel				1	3/4	Melamine	23 15/16	32		
BC80-3	Bottom Panel				1	3/4	Melamine	23 15/16	78 1/2		
BC80-4	Vertical Partitions				2	3/4	Melamine	22 15/16	31 1/4		Notch in partition required for Top/Hang Rails
BC80-5	Back Panel	<b>DADO SIDE PANELS</b>			1	1/4	Melamine	78 15/16	30 15/16	1/4	Depth of dado for back panel
		<b>DADO TOP &amp; BOTTOM</b>								3/4	Location of dado from back edge of side panels
										1/16	Clearance space within dados for back panel
BC80-6	Top Rail	<b>VERTICAL</b>			1	3/4	Melamine	2	78 1/2		
BC80-7	Left Middle Rail				2	3/4	Melamine	4	20		
BC80-8	Center Middle Rail				1	3/4	Melamine	4	37		
BC80-9	Right Middle Rail				2	3/4	Melamine	4	20		
BC80-10	Hang Rails				1	3/4	Melamine	4	78 1/2		
BC80-11	Dadoed Upper Rear Rail				1	3/4	Melamine	4	78 1/2		
BC80-12	Kick Plate	<b>BUTT TO SIDE PANELS</b>			0	3/4	Cherry Ply	0	0	4	Ignore this setting
										3	Ignore this setting
	<b>BASE (OPTIONAL)</b>	<b>PEDESTAL BASE (ATTACHED)</b>									
BC80-13	Base - Front				1	3/4	Melamine	4	80	4	Height of kickspace
BC80-14	Base - Left & Right Sides				2	3/4	Melamine	4	19 1/2	3	Kickspace depth (cabinet front)
BC80-15	Base - Rear				1	3/4	Melamine	4	80	0	Kickspace depth (cabinet sides)
	<b>SHELVES</b>										
BC80-16	Left Fixed Shelves				0	3/4	Melamine	0	0	1/2	Set-back for shelves
BC80-17	Center Fixed Shelves				0	3/4	Melamine	0	0		
BC80-18	Right Fixed Shelves				0	3/4	Melamine	0	0		
BC80-19	Left Removable Shelves				0	3/4	Melamine	0	0	1/16	Lateral clearance for removable shelves
BC80-20	Center Removable Shelves				2	3/4	Melamine	22 7/16	19 15/16		
BC80-21	Right Removable Shelves				0	3/4	Melamine	0	0		
<b>DOORS, DRAWER FRONTS &amp; END PANELS</b>						<b>SIZE OF CABINET OPENINGS</b>			<b>SET-UP VALUES</b>		<b>3L+2C+3R Base Cabinet</b>  
	<b>DOORS-DWR FRONTS</b>	<b>WIDTH</b>	<b>HEIGHT</b>	<b>THICK</b>	<b>QTY</b>	<b>WIDTH</b>	<b>HEIGHT</b>	<b>DEPTH</b>	<b>OVERLAY</b>		
BC80-22	Top Left - Drawer	20 3/4	6	3/4	1	20	5 1/4	23	Top Rail	1/2	
BC80-23	Middle Left - Drawer	20 3/4	8	3/4	1	20	7 1/2	23	Side Panels	1/2	
BC80-24	Lower Left - Drawer	20 3/4	16	3/4	1	20	15	23	Bottom Panel	3/4	
BC80-25	Top Center - Drawer	37 1/2	6	3/4	1	37	5 1/4	23	Spacing	1/4	
BC80-26	Lower Center - Door	37 1/2	24 1/4	3/4	1	37	23 1/4	23	Door Gap	1/16	
BC80-27	Top Right - Drawer	20 3/4	6	3/4	1	20	5 1/4	23			
BC80-28	Middle Right - Drawer	20 3/4	8	3/4	1	20	7 1/2	23			
BC80-29	Lower Right - Drawer	20 3/4	16	3/4	1	20	15	23			
	<b>APPLIED END PANELS</b>										
BC80-30	Left End Panel	0	0	3/4	0	0					
BC80-31	Right End Panel	0	0	3/4	0	0					
<b>LIST OF MATERIALS</b>						<b>QUANTITY</b>					
	Case	3/4	Melamine	47.9	Sq. Ft.	1.50	Sheet(s)				
	Back Panel	1/4	Melamine	17.0	Sq. Ft.	0.53	Sheet(s)				
	Shelves	3/4	Melamine	6.2	Sq. Ft.	0.19	Sheet(s)				
	Edge Banding	1/16	Cherry	36.7	Lin. Ft.						

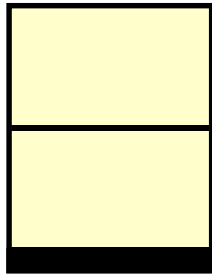
ITEM NO.	COMPONENT	WIDTH	HEIGHT	DEPTH	QTY	MAT'L THICK	MAT'L TYPE	WIDTH (DEPTH)	LENGTH (HEIGHT)	SET-UP VALUES	ASSEMBLY & FABRICATION NOTES	
BC80	<b>FINISHED SIZE OF CABINET</b>	80	36	24	1		Notes:					
	<b>CASE</b>									1/16	Thickness of Edge Banding	
BC80-1	Left Side Panel				1	3/4	Melamine	23 15/16	32			
BC80-2	Right Side Panel				1	3/4	Melamine	23 15/16	32			
BC80-3	Bottom Panel				1	3/4	Melamine	23 15/16	78 1/2			
BC80-4	Vertical Partitions				2	3/4	Melamine	22 15/16	31 1/4		Notch in partition required for top/rear rails	
BC80-5	Back Panel	DADO SIDE PANELS			1	1/4	Melamine	78 15/16	30 15/16	1/4	Depth of dado for back panel	
		DADO TOP & BOTTOM								3/4	Location of dado from back edge of side panels	
										1/16	Clearance space within dados for back panel	
BC80-6	Top Rail	VERTICAL			1	3/4	Melamine	2	78 1/2			
BC80-7	Left Middle Rail				2	3/4	Melamine	4	20			
BC80-8	Center Middle Rail				1	3/4	Melamine	4	37			
BC80-9	Right Middle Rail				1	3/4	Melamine	4	20			
BC80-10	Rear-Hang Rails				1	3/4	Melamine	4	78 1/2			
BC80-11	Dadoed Upper Rear Rail				1	3/4	Melamine	4	78 1/2			
BC80-12	Kick Plate	BUTT TO SIDE PANELS			0	3/4	Cherry Ply	0	0	4	Ignore this setting	
										3	Ignore this setting	
	<b>BASE (OPTIONAL)</b>	PEDESTAL BASE (ATTACHED)										
BC80-13	Base - Front				1	3/4	Melamine	4	80	4	Height of kickspace	
BC80-14	Base - Left & Right Sides				2	3/4	Melamine	4	19 1/2	3	Kickspace depth (cabinet front)	
BC80-15	Base - Rear				1	3/4	Melamine	4	80	0	Kickspace depth (cabinet sides)	
	<b>SHELVES</b>											
BC80-16	Left Fixed Shelves				0	3/4	Melamine	0	0	1/2	Set-back for shelves	
BC80-17	Center Fixed Shelves				0	3/4	Melamine	0	0			
BC80-18	Right Fixed Shelves				0	3/4	Melamine	0	0			
BC80-19	Left Removable Shelves				0	3/4	Melamine	0	0	1/16	Lateral clearance for removable shelves	
BC80-20	Center Removable Shelves				2	3/4	Melamine	22 7/16	19 15/16			
BC80-21	Right Removable Shelves				2	3/4	Melamine	22 7/16	36 15/16			
<b>DOORS, DRAWER FRONTS &amp; END PANELS</b>						<b>SIZE OF CABINET OPENINGS</b>				<b>SET-UP VALUES</b>		<b>3L+2C+2R Base Cabinet</b>  
	<b>DOORS-DWR FRONTS</b>	<b>WIDTH</b>	<b>HEIGHT</b>	<b>THICK</b>	<b>QTY</b>	<b>WIDTH</b>	<b>HEIGHT</b>	<b>DEPTH</b>	<b>OVERLAY</b>			
BC80-22	Top Left - Drawer	20 3/4	6	3/4	1	1	20	5 1/4	23	Top Rail	1/2	
BC80-23	Middle Left - Drawer	20 3/4	8	3/4	1	1	20	7 1/2	23	Side Panels	1/2	
BC80-24	Lower Left - Drawer	20 3/4	16	3/4	1	1	20	15	23	Bottom Panel	3/4	
BC80-25	Top Center - Drawer	37 1/2	6	3/4	1	1	37	5 1/4	23	Spacing	1/4	
BC80-26	Lower Center - Door	18 23/32	24 1/4	3/4	2	2	37	23 1/4	23	Door Gap	1/16	
BC80-27	Top Right - Drawer	20 3/4	6	3/4	1	1	20	5 1/4	23			
BC80-28	Lower Right - Drawer	20 3/4	24 1/4	3/4	1	1	20	23 1/4	23			
	<b>APPLIED END PANELS</b>											
BC80-29	Left End Panel	0	0	3/4	0	0						
BC80-30	Right End Panel	0	0	3/4	0	0						
<b>LIST OF MATERIALS</b>						<b>QUANTITY</b>						
	Case	3/4		Melamine	47.3	Sq. Ft.	1.48	Sheet(s)				
	Back Panel	1/4		Melamine	17.0	Sq. Ft.	0.53	Sheet(s)				
	Shelves	3/4		Melamine	17.7	Sq. Ft.	0.55	Sheet(s)				
	Edge Banding	1/16		Cherry	41.2	Lin. Ft.						

ITEM NO.	COMPONENT	WIDTH	HEIGHT	DEPTH	QTY	MAT'L THICK	MAT'L TYPE	WIDTH (DEPTH)	LENGTH (HEIGHT)	SET-UP VALUES	ASSEMBLY & FABRICATION NOTES		
BC80	<b>FINISHED SIZE OF CABINET</b>	80	36	24	1						Notes:		
	<b>CASE</b>									1/16	Thickness of Edge Banding		
BC80-1	Left Side Panel				1	3/4	Melamine	23 15/16	32				
BC80-2	Right Side Panel				1	3/4	Melamine	23 15/16	32				
BC80-3	Bottom Panel				1	3/4	Melamine	23 15/16	78 1/2				
BC80-4	Vertical Partitions				2	3/4	Melamine	22 15/16	31 1/4		Notch in partition required for Top/Hang Rails		
BC80-5	Back Panel	DADO SIDE PANELS			1	1/4	Melamine	78 15/16	30 15/16	1/4	Depth of dado for back panel		
		DADO TOP & BOTTOM								3/4	Location of dado from back edge of side panels		
										1/16	Clearance space within dados for back panel		
BC80-6	Top Rail	VERTICAL			1	3/4	Melamine	2	78 1/2				
BC80-7	Left Middle Rail				1	1	3/4	Melamine	4	20			
BC80-8	Center Middle Rail				1	1	3/4	Melamine	4	37			
BC80-9	Right Middle Rail				2	2	3/4	Melamine	4	20			
BC80-10	Rear-Hang Rails				1	1	3/4	Melamine	4	78 1/2			
BC80-11	Dadoed Upper Rear Rail				1	3/4	Melamine	4	78 1/2				
BC80-12	Kick Plate	BUTT TO SIDE PANELS			0	3/4	Cherry Ply	0	0	4	Ignore this setting		
										3	Ignore this setting		
	<b>BASE (OPTIONAL)</b>	PEDESTAL BASE (ATTACHED)											
BC80-13	Base - Front				1	3/4	Melamine	4	80	4	Height of kickspace		
BC80-14	Base - Left & Right Sides				2	3/4	Melamine	4	19 1/2	3	Kickspace depth (cabinet front)		
BC80-15	Base - Rear				1	3/4	Melamine	4	80	0	Kickspace depth (cabinet sides)		
	<b>SHELVES</b>												
BC80-16	Left Fixed Shelves				0	0	3/4	Melamine	0	0	1/2	Set-back for shelves	
BC80-17	Center Fixed Shelves				0	0	3/4	Melamine	0	0			
BC80-18	Right Fixed Shelves				0	0	3/4	Melamine	0	0			
BC80-19	Left Removable Shelves				2	2	3/4	Melamine	22 7/16	19 15/16	1/16	Lateral clearance for removable shelves	
BC80-20	Center Removable Shelves				2	2	3/4	Melamine	22 7/16	36 15/16			
BC80-21	Right Removable Shelves				0	0	3/4	Melamine	0	0			
<b>DOORS, DRAWER FRONTS &amp; END PANELS</b>						<b>SIZE OF CABINET OPENINGS</b>			<b>SET-UP VALUES</b>		<b>2L+2C+3R Base Cabinet</b>  		
	<b>DOORS-DWR FRONTS</b>	<b>WIDTH</b>	<b>HEIGHT</b>	<b>THICK</b>	<b>QTY</b>	<b>WIDTH</b>	<b>HEIGHT</b>	<b>DEPTH</b>	<b>OVERLAY</b>				
BC80-22	Top Left - Drawer	20 3/4	6	3/4	1	1	20	5 1/4	23	Top Rail			1/2
BC80-23	Lower Left - Door	20 3/4	24 1/4	3/4	1	1	20	23 1/4	23	Side Panels			1/2
BC80-24	Top Center - Drawer	37 1/2	6	3/4	1	1	37	5 1/4	23	Bottom Panel			3/4
BC80-25	Lower Center - Door	18 23/32	24 1/4	3/4	2	2	37	23 1/4	23	Spacing			1/4
BC80-26	Top Right - Drawer	20 3/4	6	3/4	1	1	20	5 1/4	23	Door Gap			1/16
BC80-27	Middle Right - Drawer	20 3/4	8	3/4	1	1	20	7 1/2	23				
BC80-28	Lower Right - Drawer	20 3/4	16	3/4	1	1	20	15	23				
	<b>APPLIED END PANELS</b>												
BC80-29	Left End Panel	0	0	3/4	0	0							
BC80-30	Right End Panel	0	0	3/4	0	0							
<b>LIST OF MATERIALS</b>						<b>QUANTITY</b>							
	Case	3/4	Melamine		47.3	Sq. Ft.	1.48	Sheet(s)					
	Back Panel	1/4	Melamine		17.0	Sq. Ft.	0.53	Sheet(s)					
	Shelves	3/4	Melamine		17.7	Sq. Ft.	0.55	Sheet(s)					
	Edge Banding	1/16	Cherry		41.2	Lin. Ft.							

ITEM NO.	COMPONENT	WIDTH	HEIGHT	DEPTH	QTY	MAT'L THICK	MAT'L TYPE	WIDTH (DEPTH)	LENGTH (HEIGHT)	SET-UP VALUES	ASSEMBLY & FABRICATION NOTES	
BC80	<b>FINISHED SIZE OF CABINET</b>	80	36	24	1						Notes:	
	<b>CASE</b>									1/16	Thickness of Edge Banding	
BC80-1	Left Side Panel				1	3/4	Melamine	23 15/16	32			
BC80-2	Right Side Panel				1	3/4	Melamine	23 15/16	32			
BC80-3	Bottom Panel				1	3/4	Melamine	23 15/16	78 1/2			
BC80-4	Vertical Partitions				3	3/4	Melamine	22 15/16	31 1/4		Notch in partition required for top/rear rails	
BC80-5	Back Panel	DADO SIDE PANELS			1	1/4	Melamine	78 15/16	30 15/16	1/4	Depth of dado for back panel	
		DADO TOP & BOTTOM								3/4	Location of dado from back edge of side panels	
										1/16	Clearance space within dados for back panel	
BC80-6	Top Rail	VERTICAL			1	3/4	Melamine	2	78 1/2			
BC80-7	Left Middle Rail				1	1	3/4	Melamine	4	18		
BC80-8	Left Center Middle Rail				1	1	3/4	Melamine	4	20		
BC80-9	Right Center Middle Rail				1	1	3/4	Melamine	4	22		
BC80-10	Right Middle Rail				1	1	3/4	Melamine	4	16 1/4		
BC80-11	Rear-Hang Rails				0	0	3/4	Melamine	4	78 1/2		
BC80-12	Dadoed Upper Rear Rail				1	1	3/4	Melamine	4	78 1/2		
BC80-13	Kick Plate	BUTT TO SIDE PANELS			0	3/4	Cherry Ply	0	0	4	Ignore this setting	
										3	Ignore this setting	
	<b>BASE (OPTIONAL)</b>	PEDESTAL BASE (ATTACHED)										
BC80-14	Base - Front				1	3/4	Melamine	4	80	4	Height of kickspace	
BC80-15	Base - Left & Right Sides				2	3/4	Melamine	4	19 1/2	3	Kickspace depth (cabinet front)	
BC80-16	Base - Rear				1	3/4	Melamine	4	80	0	Kickspace depth (cabinet sides)	
	<b>SHELVES</b>											
BC80-17	Left Fixed Shelves				0	0	3/4	Melamine	0	0	1/2	Set-back for shelves
BC80-18	Left Center Fixed Shelves				0	0	3/4	Melamine	0	0		
BC80-19	Right Center Fixed Shelves				0	0	3/4	Melamine	0	0		
BC80-20	Right Fixed Shelves				0	0	3/4	Melamine	0	0		
BC80-21	Left Removable Shelves				2	2	3/4	Melamine	22 7/16	17 15/16	1/16	Lateral clearance for removable shelves
BC80-22	Left Center Removable Shelves				2	2	3/4	Melamine	22 7/16	19 15/16		
BC80-23	Right Center Removable Shelves				2	2	3/4	Melamine	22 7/16	21 15/16		
BC80-24	Right Removable Shelves				2	2	3/4	Melamine	22 7/16	16 3/16		
<b>DOORS, DRAWER FRONTS &amp; END PANELS</b>						<b>SIZE OF CABINET OPENINGS</b>				<b>SET-UP VALUES</b>		<b>4T+4B Base Cabinet</b>  
	<b>DOORS-DWR FRONTS</b>	<b>WIDTH</b>	<b>HEIGHT</b>	<b>THICK</b>	<b>QTY</b>	<b>WIDTH</b>	<b>HEIGHT</b>	<b>DEPTH</b>	<b>OVERLAY</b>			
BC80-25	Top Left - Drawer	18 3/4	6	3/4	1	1	18	5 1/4	23	Top Rail	1/2	
BC80-26	Lower Left - Door	18 3/4	24 1/4	3/4	1	1	18	23 1/4	23	Side Panels	1/2	
BC80-27	Top Left Center - Drawer	20 1/2	6	3/4	1	1	20	5 1/4	23	Bottom Panel	3/4	
BC80-28	Lower Left Center - Door	20 1/2	24 1/4	3/4	1	1	20	23 1/4	23	Spacing	1/4	
BC80-29	Top Right Center - Drawer	22 1/2	6	3/4	1	1	22	5 1/4	23	Door Gap	1/16	
BC80-30	Lower Right Center - Door	22 1/2	24 1/4	3/4	1	1	22	23 1/4	23			
BC80-31	Top Right - Drawer	17	6	3/4	1	1	16 1/4	5 1/4	23			
BC80-32	Lower Right - Door	17	24 1/4	3/4	1	1	16 1/4	23 1/4	23			
	<b>END PANELS (APPLIED)</b>											
BC80-33	Left End Panel	0	0	3/4	0	0						
BC80-34	Right End Panel	0	0	3/4	0	0						
<b>LIST OF MATERIALS</b>						<b>QUANTITY</b>						
	Case	3/4		Melamine	49.5	Sq. Ft.	1.55	Sheet(s)				
	Back Panel	1/4		Melamine	17.0	Sq. Ft.	0.53	Sheet(s)				
	Shelves	3/4		Melamine	23.7	Sq. Ft.	0.74	Sheet(s)				
	Edge Banding	1/16		Cherry	45.3	Lin. Ft.						

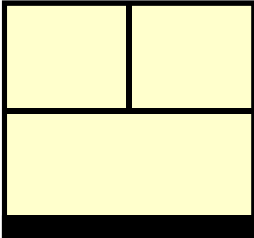
ITEM NO.	COMPONENT	WIDTH	HEIGHT	DEPTH	QTY	MAT'L THICK	MAT'L TYPE	WIDTH (DEPTH)	LENGTH (HEIGHT)	SET-UP VALUES	ASSEMBLY & FABRICATION NOTES	
BC80	<b>FINISHED SIZE OF CABINET</b>	80	36	24	1						Notes:	
	<b>CASE</b>									1/16	Thickness of Edge Banding	
BC80-1	Left Side Panel				1	3/4	Melamine	23 15/16	32			
BC80-2	Right Side Panel				1	3/4	Melamine	23 15/16	32			
BC80-3	Bottom Panel				1	3/4	Melamine	23 15/16	78 1/2			
BC80-4	Vertical Partitions				3	3/4	Melamine	22 15/16	31 1/4		Notch in partition required for top/rear rails	
BC80-5	Back Panel	DADO SIDE PANELS			1	1/4	Melamine	78 15/16	30 15/16	1/4	Depth of dado for back panel	
		DADO TOP & BOTTOM								3/4	Location of dado from back edge of side panels	
										1/16	Clearance space within dados for back panel	
BC80-6	Top Rail	VERTICAL			1	3/4	Melamine	2	78 1/2			
BC80-7	Left Middle Rail				2	2	3/4	Melamine	4	22		
BC80-8	Left Center Middle Rail				1	1	3/4	Melamine	4	18		
BC80-9	Right Center Middle Rail				1	1	3/4	Melamine	4	14		
BC80-10	Right Middle Rail				2	2	3/4	Melamine	4	22 1/4		
BC80-11	Hang Rails				0	0	3/4	Melamine	4	78 1/2		
BC80-12	Dadoed Upper Rear Rail				1	3/4	Melamine	4	78 1/2			
BC80-13	Kick Plate	BUTT TO SIDE PANELS			0	3/4	Cherry Ply	0	0	4	Ignore this setting	
										3	Ignore this setting	
	<b>BASE (OPTIONAL)</b>	PEDESTAL BASE (ATTACHED)										
BC80-14	Base - Front				1	3/4	Melamine	4	80	4	Height of kickspace	
BC80-15	Base - Left & Right Sides				2	3/4	Melamine	4	19 1/2	3	Kickspace depth (cabinet front)	
BC80-16	Base - Rear				1	3/4	Melamine	4	80	0	Kickspace depth (cabinet sides)	
	<b>SHELVES</b>											
BC80-17	Left Fixed Shelves				0	0	3/4	Melamine	0	0	1/2	Set-back for shelves
BC80-18	Left Center Fixed Shelves				0	0	3/4	Melamine	0	0		
BC80-19	Right Center Fixed Shelves				0	0	3/4	Melamine	0	0		
BC80-20	Right Fixed Shelves				0	0	3/4	Melamine	0	0		
BC80-21	Left Removable Shelves				0	0	3/4	Melamine	0	0	1/16	Lateral clearance for removable shelves
BC80-22	Left Center Removable Shelves				2	2	3/4	Melamine	22 7/16	17 15/16		
BC80-23	Right Center Removable Shelves				2	2	3/4	Melamine	22 7/16	13 15/16		
BC80-24	Right Removable Shelves				0	0	3/4	Melamine	0	0		
<b>DOORS, DRAWER FRONTS &amp; END PANELS</b>						<b>SIZE OF CABINET OPENINGS</b>				<b>SET-UP VALUES</b>		<b>4T+6B Base Cabinet</b>
	<b>DOORS-DWR FRONTS</b>	<b>WIDTH</b>	<b>HEIGHT</b>	<b>THICK</b>	<b>QTY</b>	<b>WIDTH</b>	<b>HEIGHT</b>	<b>DEPTH</b>	<b>OVERLAY</b>			
BC80-25	Top Left - Drawer	22 3/4	6	3/4	1	1	22	5 1/4	23	Top Rail	1/2	
BC80-26	Middle Left - Drawer	22 3/4	8	3/4	1	1	22	7 1/2	23	Side Panels	1/2	
BC80-27	Lower Left - Door	22 3/4	16	3/4	1	1	22	15	23	Bottom Panel	3/4	
BC80-28	Top Left Center - Drawer	18 1/2	6	3/4	1	1	18	5 1/4	23	Spacing	1/4	
BC80-29	Lower Left Center - Door	18 1/2	24 1/4	3/4	1	1	18	23 1/4	23	Door Gap	1/16	
BC80-30	Top Right Center - Drawer	14 1/2	6	3/4	1	1	14	5 1/4	23			
BC80-31	Lower Right Center - Door	14 1/2	24 1/4	3/4	1	1	14	23 1/4	23			
BC80-32	Top Right - Drawer	23	6	3/4	1	1	22 1/4	5 1/4	23			
BC80-33	Middle Right - Drawer	23	8	3/4	1	1	22 1/4	7 1/2	23			
BC80-34	Lower Right - Door	23	16	3/4	1	1	22 1/4	15	23			
	<b>END PANELS (APPLIED)</b>											
BC80-35	Left End Panel	0	0	3/4	0	0						
BC80-36	Right End Panel	0	0	3/4	0	0						
<b>LIST OF MATERIALS</b>						<b>QUANTITY</b>						
	Case	3/4		Melamine	50.8	Sq. Ft.	1.59	Sheet(s)				
	Back Panel	1/4		Melamine	17.0	Sq. Ft.	0.53	Sheet(s)				
	Shelves	3/4		Melamine	9.9	Sq. Ft.	0.31	Sheet(s)				
	Edge Banding	1/16		Cherry	41.6	Lin. Ft.						

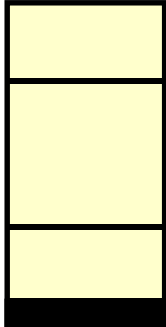


ITEM NO.	COMPONENT	WIDTH	HEIGHT	DEPTH	QTY	MAT'L THICK	MAT'L TYPE	WIDTH (DEPTH)	LENGTH (HEIGHT)	SET-UP VALUES	ASSEMBLY & FABRICATION NOTES	
BC30	<b>FINISHED SIZE OF CABINET</b>	30	80	24	1						Notes:	
	<b>CASE</b>									1/16	Thickness of Edge Banding	
BC30-1	Left Side Panel				1	3/4	Melamine	23 15/16	80		Notch required for kickplate	
BC30-2	Right Side Panel				1	3/4	Melamine	23 15/16	80			
BC30-3	Top Panel				1	3/4	Melamine	23 15/16	28 1/2			
BC30-4	Bottom Panel				1	3/4	Melamine	22 15/16	28 1/2			
BC30-5	Horizontal Partition				1	3/4	Melamine	22 15/16	28 1/2			
BC30-6	Back Panel	<b>DADO SIDE PANELS</b>			1	1/4	Melamine	28 15/16	79 7/16	1/4	Depth of dado for back panel	
		<b>DADO TOP, FLUSH BOTTOM</b>								3/4	Location of dado from back edge of side panels	
										1/16	Clearance space within dados for back panel	
BC30-7	Hang Rails				1	1	3/4	Melamine	4	28 1/2		
BC30-8	Kick Plate	<b>BUTT TO SIDE PANELS</b>			1	3/4	Cherry Ply	4	28 1/2	4	Height of kickspace	
										3	Depth of kickspace	
	<b>BASE (OPTIONAL)</b>	<b>NO BASE</b>										
BC30-9	Base - Front				0	3/4	Melamine	0	0	4	Ignore this setting	
BC30-10	Base - Left & Right Sides				0	3/4	Melamine	0	0	3	Ignore this setting	
BC30-11	Base - Rear				0	3/4	Melamine	0	0	0	Ignore this setting	
	<b>SHELVES</b>											
BC30-12	Fixed Shelves				0	0	3/4	Melamine	0	0	1/2	Set-back for shelves
BC30-13	Removable Shelves				4	4	3/4	Melamine	22 7/16	28 3/8	1/8	Lateral clearance for removable shelves
<b>DOORS, DRAWER FRONTS &amp; END PANELS</b>						<b>SIZE OF CABINET OPENINGS</b>			<b>SET-UP VALUES</b>		<b>Two Bay Utility Cabinet</b>  	
	<b>DOORS-DWR PANELS</b>	<b>WIDTH</b>	<b>HEIGHT</b>	<b>THICK</b>	<b>QTY</b>	<b>WIDTH</b>	<b>HEIGHT</b>	<b>DEPTH</b>	<b>OVERLAY</b>			
BC30-14	Top - Door	29 1/2	24	3/4	1	1	28 1/2	23 1/4	23	Top Rail		1/2
BC30-15	Bottom - Door	29 1/2	51 1/2	3/4	1	1	28 1/2	50 1/2	23	Side Panels		1/2
										Bottom Panel		3/4
										Spacing		1/4
										Door Gap		1/16
	<b>END PANELS (APPLIED)</b>											
BC30-16	Left End Panel	0	0	3/4	0	0						
BC30-17	Right End Panel	0	0	3/4	0	0						
<b>LIST OF MATERIALS</b>						<b>QUANTITY</b>						
	Case	3/4	Melamine	42.0	Sq. Ft.	1.31	Sheet(s)					
	Back Panel	1/4	Melamine	16.0	Sq. Ft.	0.50	Sheet(s)					
	Shelves	3/4	Melamine	17.7	Sq. Ft.	0.55	Sheet(s)					
	Edge Banding	1/16	Cherry	29.9	Lin. Ft.							

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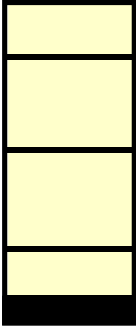
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ITEM NO.	COMPONENT	WIDTH	HEIGHT	DEPTH	QTY	MAT'L THICK	MAT'L TYPE	WIDTH (DEPTH)	LENGTH (HEIGHT)	SET-UP VALUES	ASSEMBLY & FABRICATION NOTES		
BC30	<b>FINISHED SIZE OF CABINET</b>	30	80	24	1	<b>Notes:</b>							
	<b>CASE</b>									1/16	Thickness of Edge Banding		
BC30-1	Left Side Panel				1	3/4	Melamine	23 15/16	76				
BC30-2	Right Side Panel				1	3/4	Melamine	23 15/16	76				
BC30-3	Top Panel				1	3/4	Melamine	23 15/16	28 1/2				
BC30-4	Bottom Panel				1	3/4	Melamine	22 15/16	28 1/2				
BC30-5	Horizontal Partition				1	3/4	Melamine	22 15/16	28 1/2				
BC30-6	Vertical Partition				1	3/4	Melamine	22 15/16	23 1/4				
BC30-7	Back Panel	<b>DADO SIDE PANELS</b>			1	1/4	Melamine	28 15/16	79 7/16	1/4	Depth of dado for back panel		
		<b>DADO TOP, FLUSH BOTTOM</b>								3/4	Location of dado from back edge of side panels		
										1/16	Clearance space within dados for back panel		
BC30-8	Hang Rails				1	1	3/4	Melamine	4	28 1/2			
BC30-9	Kick Plate	<b>BUTT TO SIDE PANELS</b>			0	3/4	Cherry Ply	0	0	4	Ignore this setting		
										3	Ignore this setting		
	<b>BASE (OPTIONAL)</b>	<b>PEDESTAL BASE (ATTACHED)</b>											
BC30-10	Base - Front				1	3/4	Melamine	4	30	4	Height of kickspace		
BC30-11	Base - Left & Right Sides				2	3/4	Melamine	4	19 1/2	3	Kickspace depth (cabinet front)		
BC30-12	Base - Rear				1	3/4	Melamine	4	30	0	Kickspace depth (cabinet sides)		
	<b>SHELVES</b>												
BC30-13	Fixed Shelves - Upper Left				0	0	3/4	Melamine	0	0	1/2	Set-back for shelves	
BC30-14	Fixed Shelves - Upper Right				0	0	3/4	Melamine	0	0			
BC30-15	Fixed Shelves - Bottom				0	0	3/4	Melamine	0	0			
BC30-16	Removable Shelves - Upper Left				2	2	3/4	Melamine	22 7/16	13	1/8	Lateral clearance for removable shelves	
BC30-17	Removable Shelves - Upper Right				2	2	3/4	Melamine	22 7/16	14 1/2			
BC30-18	Removable Shelves - Bottom				4	4	3/4	Melamine	22 7/16	28 3/8			
<b>DOORS, DRAWER FRONTS &amp; END PANELS</b>						<b>SIZE OF CABINET OPENINGS</b>			<b>SET-UP VALUES</b>		<b>Three Bay Utility Cabinet</b>  		
	<b>DOORS-DWR PANELS</b>	<b>WIDTH</b>	<b>HEIGHT</b>	<b>THICK</b>	<b>QTY</b>	<b>WIDTH</b>	<b>HEIGHT</b>	<b>DEPTH</b>	<b>OVERLAY</b>				
BC30-19	Top Left - Door	13 7/8	24	3/4	1	13 1/8	23 1/4	23	Top Rail	1/2			
BC30-20	Top Right - Door	15 3/8	24	3/4	1	14 5/8	23 1/4	23	Side Panels	1/2			
BC30-21	Bottom - Door	14 23/32	51 1/2	3/4	2	28 1/2	50 1/2	23	Bottom Panel	3/4			
									Spacing	1/4			
									Door Gap	1/16			
	<b>END PANELS (APPLIED)</b>												
BC30-22	Left End Panel	0	0	3/4	0	0							
BC30-23	Right End Panel	0	0	3/4	0	0							
<b>LIST OF MATERIALS</b>						<b>QUANTITY</b>							
	Case	3/4		Melamine	46.3	Sq. Ft.	1.45	Sheet(s)					
	Back Panel	1/4		Melamine	16.0	Sq. Ft.	0.50	Sheet(s)					
	Shelves	3/4		Melamine	26.3	Sq. Ft.	0.82	Sheet(s)					
	Edge Banding	1/16		Cherry	35.8	Lin. Ft.							

ITEM NO.	COMPONENT	WIDTH	HEIGHT	DEPTH	QTY	MAT'L THICK	MAT'L TYPE	WIDTH (DEPTH)	LENGTH (HEIGHT)	SET-UP VALUES	ASSEMBLY & FABRICATION NOTES	
BC30	<b>FINISHED SIZE OF CABINET</b>	30	88	24	1						<b>Notes:</b>	
	<b>CASE</b>									1/16	Thickness of Edge Banding	
BC30-1	Left Side Panel				1	3/4	Melamine	23 15/16	84			
BC30-2	Right Side Panel				1	3/4	Melamine	23 15/16	84			
BC30-3	Top Panel				1	3/4	Melamine	23 15/16	28 1/2			
BC30-4	Bottom Panel				1	3/4	Melamine	23 11/16	28 1/2			
BC30-5	Horizontal Partitions				2	3/4	Melamine	23 11/16	28 1/2			
BC30-6	Back Panel	RABBET SIDE PANELS			1	1/4	Melamine	28 15/16	87 7/16	1/4	Depth of rabbet for back panel	
		RABBET TOP, FLUSH BOTTOM								3/4	Ignore this setting	
										1/16	Clearance space within rabbet for back panel	
BC30-7	Hang Rails				1	1	3/4	Melamine	4	28 1/2		
BC30-8	Kick Plate	BUTT TO SIDE PANELS			0	3/4	Cherry Ply	0	0	4	Ignore this setting	
										3	Ignore this setting	
	<b>BASE (OPTIONAL)</b>	PEDESTAL BASE (ATTACHED)										
BC30-9	Base - Front				1	3/4	Melamine	4	30	4	Height of kickspace	
BC30-10	Base - Left & Right Sides				2	3/4	Melamine	4	19 1/2	3	Kickspace depth (cabinet front)	
BC30-11	Base - Rear				1	3/4	Melamine	4	30	0	Kickspace depth (cabinet sides)	
	<b>SHELVES</b>											
BC30-12	Fixed Shelves				0	0	3/4	Melamine	0	0	1/2	Set-back for shelves
BC30-13	Removable Shelves				2	2	3/4	Melamine	23 3/16	28 3/8	1/8	Lateral clearance for removable shelves
<b>DOORS, DRAWER FRONTS &amp; END PANELS</b>						<b>SIZE OF CABINET OPENINGS</b>			<b>SET-UP VALUES</b>		<b>Single Oven Base Cabinet</b> 	
	<b>DOORS-DWR FRONTS</b>	<b>WIDTH</b>	<b>HEIGHT</b>	<b>THICK</b>	<b>QTY</b>	<b>WIDTH</b>	<b>HEIGHT</b>	<b>DEPTH</b>	<b>OVERLAY</b>			
BC30-14	Top - Door	14 23/32	24	3/4	2	2	28 1/2	23 1/4	23 3/4	Top Rail		1/2
BC30-15	Upper Middle - Open	0	30 1/2	0	0	0	28 1/2	30	23 3/4	Side Panels		1/2
BC30-16	Bottom - Drawer Front	14 23/32	28 3/4	3/4	2	2	28 1/2	27 3/4	23 3/4	Bottom Panel		3/4
										Spacing		1/4
										Door Gap		1/16
	<b>END PANELS (APPLIED)</b>											
BC30-17	Left End Panel	0	0	3/4	0	0						
BC30-18	Right End Panel	0	0	3/4	0	0						
<b>LIST OF MATERIALS</b>						<b>QUANTITY</b>						
	Case	3/4		Melamine	50.3		Sq. Ft.	1.57		Sheet(s)		
	Back Panel	1/4		Melamine	17.6		Sq. Ft.	0.55		Sheet(s)		
	Shelves	3/4		Melamine	9.1		Sq. Ft.	0.29		Sheet(s)		
	Edge Banding	1/16		Cherry	28.2		Lin. Ft.					

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ITEM NO.	COMPONENT	WIDTH	HEIGHT	DEPTH	QTY		MAT'L THICK	MAT'L TYPE	WIDTH (DEPTH)	LENGTH (HEIGHT)	SET-UP VALUES	ASSEMBLY & FABRICATION NOTES
BC30	<b>FINISHED SIZE OF CABINET</b>	30	88	24	1			Notes:				
	<b>CASE</b>										1/16	Thickness of Edge Banding
BC30-1	Left Side Panel				1	3/4	Melamine	23 15/16	84			
BC30-2	Right Side Panel				1	3/4	Melamine	23 15/16	84			
BC30-3	Top Panel				1	3/4	Melamine	23 15/16	28 1/2			
BC30-4	Bottom Panel				1	3/4	Melamine	22 15/16	28 1/2			
BC30-5	Horizontal Partitions				3	3/4	Melamine	22 15/16	28 1/2			
BC30-6	Back Panel	DADO SIDE PANELS			1	1/4	Melamine	28 15/16	87 7/16	1/4		Depth of dado for back panel
		DADO TOP, FLUSH BOTTOM								3/4		Location of dado from back edge of side panels
										1/16		Clearance space within dados for back panel
BC30-7	Hang Rails				1	1	3/4	Melamine	4	28 1/2		
BC30-8	Kick Plate	BUTT TO SIDE PANELS			0	3/4	Cherry Ply	0	0	4		Ignore this setting
										3		Ignore this setting
	<b>BASE (OPTIONAL)</b>	PEDESTAL BASE (ATTACHED)										
BC30-9	Base - Front				1	3/4	Melamine	4	30	4		Height of kickspace
BC30-10	Base - Left & Right Sides				2	3/4	Melamine	4	19 1/2	3		Kickspace depth (cabinet front)
BC30-11	Base - Rear				1	3/4	Melamine	4	30	0		Kickspace depth (cabinet sides)
	<b>SHELVES</b>											
BC30-12	Fixed Shelves				0	0	3/4	Melamine	0	0	1/2	Ignore this setting
BC30-13	Removable Shelves				0	0	3/4	Melamine	0	0	1/8	Ignore this setting
<b>DOORS, DRAWER FRONTS &amp; END PANELS</b>							<b>SIZE OF CABINET OPENINGS</b>			<b>SET-UP VALUES</b>		<b>Double Oven Base Cabinet</b>  
	<b>DOORS-DWR FRONTS</b>	<b>WIDTH</b>	<b>HEIGHT</b>	<b>THICK</b>	<b>QTY</b>		<b>WIDTH</b>	<b>HEIGHT</b>	<b>DEPTH</b>	<b>OVERLAY</b>		
BC30-14	Top - Door	14 23/32	14	3/4	2	2	28 1/2	13 1/4	23	Top Rail	1/2	
BC30-15	Upper Middle - Open	0	30 1/2	0	0	0	28 1/2	30	23	Side Panels	1/2	
BC30-16	Lower Middle - Open	0	30 1/2	0	0	0	28 1/2	30	23	Bottom Panel	3/4	
BC30-17	Bottom - Drawer Front	29 1/2	8	3/4	1	1	28 1/2	7	23	Spacing	1/4	
										Door Gap	1/16	
	<b>END PANELS (APPLIED)</b>											
BC30-18	Left End Panel	0	0	3/4	0	0						
BC30-19	Right End Panel	0	0	3/4	0	0						
<b>LIST OF MATERIALS</b>							<b>QUANTITY</b>					
	Case	3/4		Melamine	54.4	Sq. Ft.	1.70	Sheet(s)				
	Back Panel	1/4		Melamine	17.6	Sq. Ft.	0.55	Sheet(s)				
	Shelves	3/4		Melamine	0.0	Sq. Ft.	0.00	Sheet(s)				
	Edge Banding	1/16		Cherry	25.9	Lin. Ft.						

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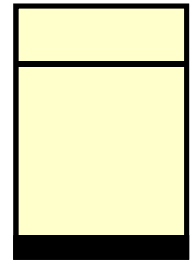
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ITEM NO.	COMPONENT	WIDTH	HEIGHT	DEPTH	QTY	MAT'L THICK	MAT'L TYPE	WIDTH (DEPTH)	LENGTH (HEIGHT)	SET-UP VALUES	ASSEMBLY & FABRICATION NOTES
SP30	<b>FINISHED SIZE OF CABINET</b>	30	36	24	1		Notes:				
	<b>CASE</b>									1/16	Thickness of Edge Banding
SP30-1	Left Side Panel				1	3/4	Melamine	23 7/8	32		
SP30-2	Right Side Panel				1	3/4	Melamine	23 7/8	32		
SP30-3	Bottom Panel				1	3/4	Melamine	23 7/8	28 1/2		
SP30-4	Top Rails (Front & Rear)	VERTICAL			2	3/4	Melamine	2	28 1/2		
SP30-5	Middle Rail (Front & Rear)				2	3/4	Melamine	4	28 1/2		Notch required for top rail
SP30-6	Kick Plate	BUTT TO SIDE PANELS			0	3/4	Cherry Ply	0	0	4	Ignore this setting
										3	Ignore this setting
	<b>BASE (OPTIONAL)</b>	PEDESTAL BASE (ATTACHED)									
SP30-7	Base - Front				1	3/4	Melamine	4	30	4	Height of kickspace
SP30-8	Base - Left & Right Sides				2	3/4	Melamine	4	19 1/2	3	Kickspace depth (cabinet front)
SP30-9	Base - Rear				1	3/4	Melamine	4	30	0	Kickspace depth (cabinet sides)
	<b>SHELVES</b>										
SP30-10	Fixed Shelves				1	3/4	Melamine	22 7/8	28 1/2	1/2	Set-back for shelves
SP30-11	Removable Shelves				1	3/4	Melamine	22 7/8	28 3/8	1/8	Lateral clearance for removable shelves

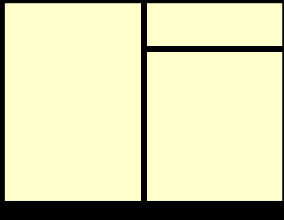
DOORS, DRAWER FRONTS & END PANELS						SIZE OF CABINET OPENINGS			SET-UP VALUES		
DWR PANELS	WIDTH	HEIGHT	THICK	QTY		WIDTH	HEIGHT	DEPTH	OVERLAY		
SP30-12	Top Front - Drawer Front	29 1/2	6	3/4	1	1	28 1/2	5 1/4	24	Top Rail	1/2
SP30-13	Bottom Front - Door	14 23/32	24 1/4	3/4	2	2	28 1/2	23 1/4	24	Side Panels	1/2
SP30-14	Top Rear - Panel	29 1/2	6	3/4	1	1	28 1/2	5 1/4	24	Bottom Panel	3/4
SP30-15	Bottom Rear - Door	14 23/32	24 1/4	3/4	2	2	28 1/2	23 1/4	24	Spacing	1/4
										Door Gap	1/16
	<b>END PANELS (APPLIED)</b>										
SP30-16	Left End Panel	0	0	3/4	0	0					
SP30-17	Right End Panel	0	0	3/4	0	0					

LIST OF MATERIALS				QUANTITY			
Case	3/4	Melamine	20.5	Sq. Ft.	0.64	Sheet(s)	
Shelves	3/4	Melamine	9.0	Sq. Ft.	0.28	Sheet(s)	
Edge Banding	1/16	Cherry	21.9	Lin. Ft.			

**Single Peninsula Base Cabinet**





ITEM NO.	COMPONENT	WIDTH	HEIGHT	DEPTH	QTY		MAT'L THICK	MAT'L TYPE	WIDTH (DEPTH)	LENGTH (HEIGHT)	SET-UP VALUES	ASSEMBLY & FABRICATION NOTES
BC30	<b>FINISHED SIZE OF CABINET</b>	30	36	24	1		Notes:					
	<b>CASE</b>										1/16	Thickness of Edge Banding
BC30-1	Left Side Panel				1		3/4	Melamine	23 15/16	32		
BC30-2	Right Side Panel				1		3/4	Melamine	23 15/16	32		
BC30-3	Bottom Panel				1		3/4	Melamine	23 15/16	28 1/2		
BC30-4	Back Panel	DADO SIDE PANELS			1		1/4	Melamine	28 15/16	30 15/16	1/4	Depth of dado for back panel
		DADO TOP & BOTTOM									3/4	Location of dado from back edge of side panels
											1/16	Clearance space within dados for back panel
BC30-5	Top Rail	VERTICAL			1		3/4	Melamine	2	14		
BC42-6	Middle Rail				1		3/4	Melamine	2	14		
BC42-7	Blind Panel				1		3/4	Melamine	14 1/2	31 1/4		
BC30-8	Top-Hang Rails				1	1	3/4	Melamine	4	28 1/2		
BC30-9	Dadoed Upper Rear Rail				1		3/4	Melamine	4	28 1/2		
BC30-10	Kick Plate	BUTT TO SIDE PANELS			0		3/4	Cherry Ply	0	0	4	Ignore this setting
											3	Ignore this setting
	<b>BASE (OPTIONAL)</b>	PEDESTAL BASE (ATTACHED)										
BC30-11	Base - Front				1		3/4	Melamine	4	30	4	Height of kickspace
BC30-12	Base - Left & Right Sides				2		3/4	Melamine	4	19 1/2	3	Kickspace depth (cabinet front)
BC30-13	Base - Rear				1		3/4	Melamine	4	30	0	Kickspace depth (cabinet sides)
	<b>SHELVES</b>											
BC30-14	Fixed Shelves				0	0	3/4	Melamine	0	0	1/2	Set-back for shelves
BC30-15	Removable Shelves				1	1	3/4	Melamine	22 7/16	28 3/8	1/8	Lateral clearance for removable shelves
<b>DOORS, DRAWER FRONTS &amp; END PANELS</b>							<b>SIZE OF CABINET OPENINGS</b>			<b>SET-UP VALUES</b>		<b>Blind Corner Base Cabinet</b>  
	<b>DOORS-DWR FRONTS</b>	<b>WIDTH</b>	<b>HEIGHT</b>	<b>THICK</b>	<b>QTY</b>		<b>WIDTH</b>	<b>HEIGHT</b>	<b>DEPTH</b>	<b>OVERLAY</b>		
BC30-16	Top - Drawer Front	15	6	3/4	1	1	14	5 1/4	23	Top Rail	1/2	
BC30-17	Bottom - Door	15	24 1/4	3/4	1	1	14	22	23	Side Panels	1/2	
										Bottom Panel	3/4	
										Spacing	1/4	
										Door Gap	1/16	
	<b>END PANELS (APPLIED)</b>											
BC30-18	Left End Panel	0	0	3/4	0	0						
BC30-19	Right End Panel	0	0	3/4	0	0						
<b>LIST OF MATERIALS</b>							<b>QUANTITY</b>					
	Case	3/4		Melamine	23.2		Sq. Ft.	0.73	Sheet(s)			
	Back Panel	1/4		Melamine	6.2		Sq. Ft.	0.19	Sheet(s)			
	Shelves	3/4		Melamine	4.4		Sq. Ft.	0.14	Sheet(s)			
	Edge Banding	1/16		Cherry	15.0		Lin. Ft.					

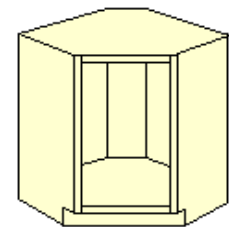
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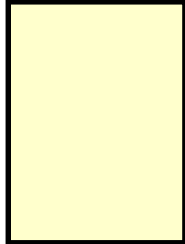
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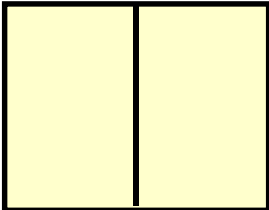
ITEM NO.	COMPONENT	WIDTH	HEIGHT	DEPTH	QTY	MAT'L THICK	MAT'L TYPE	WIDTH (DEPTH)	LENGTH (HEIGHT)	SET-UP VALUES	ASSEMBLY & FABRICATION NOTES	
CB36	<b>FINISHED SIZE OF CABINET</b>	36	36	24	1		Notes:					
	<b>CASE</b>									1/16	Thickness of Edge Banding	
CB36-1	Left Side Panel				1	3/4	Birch ply	23 7/16	36			
CB36-2	Right Side Panel				1	3/4	Birch ply	23 7/16	36			
CB36-3	Bottom Panel				1	3/4	Birch ply	34 3/4	34 3/4	11 5/16	Measure this length along each edge from front corner and cut diagonally	
										4 1/4	Measure this length along each edge on back corner and cut diagonally	
CB36-4	Top Panel (optional)				1	1	3/4	Birch ply	34 3/4	34 3/4	11 5/16	Measure this length along each edge from front corner and cut diagonally
										4 1/4	Measure this length along each edge on back corner and cut diagonally	
CB36-5	Left Back Panel	FLUSH WITH BOTTOM PANEL			1	1/2	Birch ply	31 15/32	32		Miter back edge 22.5 degrees	
CB36-6	Right Back Panel	FLUSH WITH BOTTOM PANEL			1	1/2	Birch ply	31 15/32	32		Miter back edge 22.5 degrees	
CB36-7	Corner Panel (optional)				1	1	1/2	Birch ply	6 13/32	32	6	Desired inside width of corner panel
CB36-8	Left & Right Stiles				0	0	3/4	Cherry	2	30 1/2		
CB36-9	Upper Cross Cleat				0	0	3/4	Birch ply	6	0		
CB36-10	Hang Rail				2	2	3/4	Birch ply	3	31 1/4		Miter one end 45 degrees
CB36-11	Top Rail	VERTICAL			0	0	3/4	Cherry	2	17 1/2		
	<b>BASE</b>	EXTENDED SIDE PANELS										
CB36-12	Kickplate				1	1	3/4	Birch ply	4	24 1/8	4	Desired height of kickspace
										3	Desired depth of kickspace	
											Miter both ends of kickplate 45 degrees	
	<b>SHELVES</b>											
CB36-13	Removable Shelf				0	0	3/4	Birch ply	0	0	1/8	Lateral clearance for removable shelves
										1	Ignore this setting	
<b>DOORS, DRAWER FRONTS &amp; END PANELS</b>						<b>SIZE OF DOOR OPENING</b>			<b>SET-UP VALUES</b>		<b>Diagonal Corner Base</b>	
	<b>DOORS</b>	<b>WIDTH</b>	<b>HEIGHT</b>	<b>THICK</b>	<b>QTY</b>	<b>WIDTH</b>	<b>HEIGHT</b>	<b>DEPTH</b>	<b>OVERLAY - INSET</b>			
CB36-14	Door	17	29 11/16	3/4	1	16	28 7/16		Top	1/2		
									Bottom	3/4		
									Left	1/2		
									Right	1/2		
<b>LIST OF MATERIALS</b>					<b>QUANTITY</b>					<b>CabinetCRUNCHER Cutlist Software™</b> Copyright © 2005-2008 Thomas D. Helle All Rights Reserved.		
	Case	3/4	Birch ply		30.46	Sq. Ft.	0.95	Sheet(s)				
	Back Panels	1/2	Birch ply		15.41	Sq. Ft.	0.48	Sheet(s)				



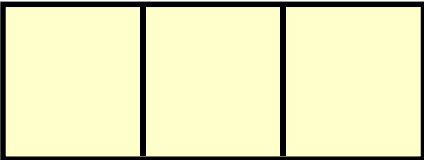
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BC30	<b>FINISHED SIZE OF CABINET</b>	30	42	12	1		Notes:					
	<b>CASE</b>										1/16	Thickness of Edge Banding
BC30-1	Left Side Panel				1	3/4	Melamine	11 15/16	42			
BC30-2	Right Side Panel				1	3/4	Melamine	11 15/16	42			
BC30-3	Top Panel				1	3/4	Melamine	11 15/16	28 1/2			
BC30-4	Bottom Panel				1	3/4	Melamine	11 15/16	28 1/2			
BC30-5	Back Panel	DADO SIDE PANELS			1	1/4	Melamine	28 15/16	40 15/16		1/4	Depth of dado for back panel
		DADO TOP & BOTTOM									3/4	Location of dado from back edge of panels
											1/16	Clearance space within dados for back panel
BC30-6	Lower Front Rail (optional)				0	0	3/4	Melamine	2	28 1/2		
BC30-7	Hang Rails				2	2	3/4	Melamine	4	28 1/2		
	<b>SHELVES</b>											
BC30-8	Fixed Shelves				0	0	3/4	Melamine	0	0	1/2	Set-back for shelves
BC30-9	Removable Shelves				1	1	3/4	Melamine	10 7/16	28 3/8	1/8	Lateral clearance for removable shelves
<b>DOORS, DRAWER FRONTS &amp; END PANELS</b>							<b>SIZE OF CABINET OPENINGS</b>			<b>SET-UP VALUES</b>		<b>Single Bay Wall Cabinet</b>  
	<b>DOORS</b>	<b>WIDTH</b>	<b>HEIGHT</b>	<b>THICK</b>	<b>QTY</b>		<b>WIDTH</b>	<b>HEIGHT</b>	<b>DEPTH</b>	<b>OVERLAY</b>		
BC30-10	Door	14 23/32	41 3/4	3/4	2	2	28 1/2	40 1/2	11	Top Rail	1/2	
										Side Panels	1/2	
										Bottom Panel	3/4	
										Spacing	1/4	
										Door Gap	1/16	
	<b>END PANELS (APPLIED)</b>											
BC30-11	Left End Panel	0	0	3/4	0	0						
BC30-12	Right End Panel	0	0	3/4	0	0						
<b>LIST OF MATERIALS</b>							<b>QUANTITY</b>					
	Case	3/4		Melamine	13.3	Sq. Ft.	0.41	Sheet(s)				
	Back Panel	1/4		Melamine	8.2	Sq. Ft.	0.26	Sheet(s)				
	Shelves	3/4		Melamine	2.1	Sq. Ft.	0.06	Sheet(s)				
	Edge Banding	1/16		Cherry	14.1	Lin. Ft.						

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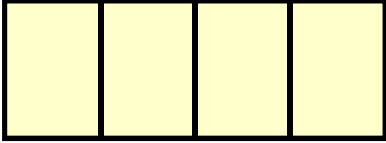
ITEM NO.	COMPONENT	WIDTH	HEIGHT	DEPTH	QTY	MAT'L THICK	MAT'L TYPE	WIDTH (DEPTH)	LENGTH (HEIGHT)	SET-UP VALUES	ASSEMBLY & FABRICATION NOTES		
BC80	<b>FINISHED SIZE OF CABINET</b>	48	42	12	1		Notes:						
	<b>CASE</b>									1/16	Thickness of Edge Banding		
BC80-1	Left Side Panel				1	3/4	Melamine	11 15/16	42				
BC80-2	Right Side Panel				1	3/4	Melamine	11 15/16	42				
BC80-3	Top Panel				1	3/4	Melamine	11 15/16	46 1/2				
BC80-4	Bottom Panel				1	3/4	Melamine	10 15/16	46 1/2				
BC80-5	Vertical Partition				1	3/4	Melamine	10 15/16	40 1/2				
BC80-6	Back Panel	<b>DADO SIDE PANELS</b>			1	1/4	Melamine	46 15/16	41 1/2	1/4	Depth of dado for back panel		
		<b>DADO TOP, FLUSH BOTTOM</b>								3/4	Location of dado from back edge of panels		
										1/16	Clearance space within dados for back panel		
BC80-7	Lower Front Rail (optional)				0	0	3/4	Melamine	2	46 1/2			
BC80-8	Hang Rails				2	2	3/4	Melamine	4	46 1/2			
	<b>SHELVES</b>												
BC80-9	Left Fixed Shelves				0	0	3/4	Melamine	0	0	1/2	Set-back for shelves	
BC80-10	Right Fixed Shelves				0	0	3/4	Melamine	0	0			
BC80-11	Left Removable Shelves				2	2	3/4	Melamine	10 7/16	19 7/8	1/8	Lateral clearance for removable shelves	
BC80-12	Right Removable Shelves				2	2	3/4	Melamine	10 7/16	25 5/8			
<b>DOORS, DRAWER FRONTS &amp; END PANELS</b>						<b>SIZE OF CABINET OPENINGS</b>			<b>SET-UP VALUES</b>		<b>Double Wall Cabinet</b> 		
	<b>DOORS</b>	<b>WIDTH</b>	<b>HEIGHT</b>	<b>THICK</b>	<b>QTY</b>	<b>WIDTH</b>	<b>HEIGHT</b>	<b>DEPTH</b>	<b>OVERLAY</b>				
BC80-13	Left - Door	20 3/4	41 3/4	3/4	1	1	20	40 1/2	11	Top Rail			1/2
BC80-14	Right - Door	26 1/2	41 3/4	3/4	1	1	25 3/4	40 1/2	11	Side Panels			1/2
										Bottom Panel			3/4
										Spacing			1/4
										Door Gap			1/16
	<b>END PANELS (APPLIED)</b>												
BC80-15	Left End Panel	0	0	3/4	0	0							
BC80-16	Right End Panel	0	0	3/4	0	0							
<b>LIST OF MATERIALS</b>						<b>QUANTITY</b>							
	Case	3/4		Melamine	20.0		Sq. Ft.	0.63		Sheet(s)			
	Back Panel	1/4		Melamine	13.5		Sq. Ft.	0.42		Sheet(s)			
	Shelves	3/4		Melamine	6.6		Sq. Ft.	0.21		Sheet(s)			
	Edge Banding	1/16		Cherry	25.7		Lin. Ft.						

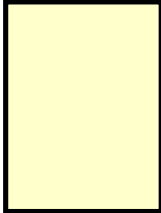
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ITEM NO.	COMPONENT	WIDTH	HEIGHT	DEPTH	QTY	MAT'L THICK	MAT'L TYPE	WIDTH (DEPTH)	LENGTH (HEIGHT)	SET-UP VALUES	ASSEMBLY & FABRICATION NOTES	
BC80	<b>FINISHED SIZE OF CABINET</b>	72	42	12	1		Notes:					
	<b>CASE</b>									1/16	Thickness of Edge Banding	
BC80-1	Left Side Panel				1	3/4	Melamine	11 15/16	42			
BC80-2	Right Side Panel				1	3/4	Melamine	11 15/16	42			
BC80-3	Top Panel				1	3/4	Melamine	11 15/16	70 1/2			
BC80-4	Bottom Panel				1	3/4	Melamine	10 15/16	70 1/2			
BC80-5	Vertical Partitions				2	3/4	Melamine	10 15/16	40 1/2			
BC80-6	Back Panel	<b>DADO SIDE PANELS</b>			1	1/4	Melamine	70 15/16	41 1/2	1/4	Depth of dado for back panel	
		<b>DADO TOP, FLUSH BOTTOM</b>								3/4	Location of dado from back edge of panels	
										1/16	Clearance space within dados for back panel	
BC80-7	Lower Front Rail (optional)				0	0	3/4	Melamine	2	70 1/2		
BC80-8	Hang Rails				2	2	3/4	Melamine	4	70 1/2		
	<b>SHELVES</b>											
BC80-9	Left Fixed Shelves				0	0	3/4	Melamine	0	0	1/2	Set-back for shelves
BC80-10	Center Fixed Shelves				0	0	3/4	Melamine	0	0		
BC80-11	Right Fixed Shelves				0	0	3/4	Melamine	0	0		
BC80-12	Left Removable Shelves				2	2	3/4	Melamine	10 7/16	19 7/8	1/8	Lateral clearance for removable shelves
BC80-13	Center Removable Shelves				2	2	3/4	Melamine	10 7/16	19 7/8		
BC80-14	Right Removable Shelves				2	2	3/4	Melamine	10 7/16	28 7/8		
<b>DOORS, DRAWER FRONTS &amp; END PANELS</b>						<b>SIZE OF CABINET OPENINGS</b>				<b>SET-UP VALUES</b>		<b>Three Bay Wall Cabinet</b> 
	<b>DOORS</b>	<b>WIDTH</b>	<b>HEIGHT</b>	<b>THICK</b>	<b>QTY</b>	<b>WIDTH</b>	<b>HEIGHT</b>	<b>DEPTH</b>	<b>OVERLAY</b>			
BC80-15	Left - Door	20 3/4	41 3/4	3/4	1	1	20	40 1/2	11	Top Rail	1/2	
BC80-16	Center - Door	20 3/4	41 3/4	3/4	1	1	20	40 1/2	11	Side Panels	1/2	
BC80-17	Right - Door	14 27/32	41 3/4	3/4	2	2	29	40 1/2	11	Bottom Panel	3/4	
										Spacing	1/4	
										Door Gap	1/16	
	<b>END PANELS (APPLIED)</b>											
BC80-18	Left End Panel	0	0	3/4	0	0						
BC80-19	Right End Panel	0	0	3/4	0	0						
<b>LIST OF MATERIALS</b>						<b>QUANTITY</b>						
	Case	3/4		Melamine	28.2	Sq. Ft.	0.88	Sheet(s)				
	Back Panel	1/4		Melamine	20.4	Sq. Ft.	0.64	Sheet(s)				
	Shelves	3/4		Melamine	9.9	Sq. Ft.	0.31	Sheet(s)				
	Edge Banding	1/16		Cherry	36.9	Lin. Ft.						

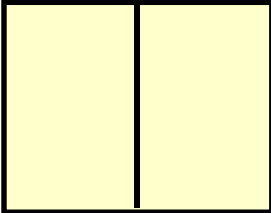
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ITEM NO.	COMPONENT	WIDTH	HEIGHT	DEPTH	QTY		MAT'L THICK	MAT'L TYPE	WIDTH (DEPTH)	LENGTH (HEIGHT)	SET-UP VALUES	ASSEMBLY & FABRICATION NOTES	
BC80	<b>FINISHED SIZE OF CABINET</b>	96	42	12	1							Notes:	
	<b>CASE</b>										1/16	Thickness of Edge Banding	
BC80-1	Left Side Panel				1	1	3/4	Melamine	11 15/16	42			
BC80-2	Right Side Panel				1	1	3/4	Melamine	11 15/16	42			
BC80-3	Top Panel				1	1	3/4	Melamine	11 11/16	94 1/2			
BC80-4	Bottom Panel				1	1	3/4	Melamine	11 11/16	94 1/2			
BC80-5	Vertical Partitions				3	3	3/4	Melamine	11 11/16	38 1/2			
BC80-6	Back Panel	RABBET SIDE PANELS			1	1	1/4	Melamine	94 15/16	42	1/4	Depth of rabbet for back panel	
		FULL HEIGHT									3/4	Ignore this setting	
											1/16	Clearance space within rabbet for back panel	
BC80-7	Lower Front Rail (optional)				1	1	3/4	Melamine	2	94 1/2			
BC80-8	Hang Rails				2	2	3/4	Melamine	4	94 1/2			
	<b>SHELVES</b>												
BC80-9	Left Fixed Shelves				1	1	3/4	Melamine	11 3/16	20	1/2	Set-back for shelves	
BC80-10	Left Center Fixed Shelves				1	1	3/4	Melamine	11 3/16	20			
BC80-11	Right Center Fixed Shelves				1	1	3/4	Melamine	11 3/16	20			
BC80-12	Right Fixed Shelves				1	1	3/4	Melamine	11 3/16	32 1/4			
BC80-13	Left Removable Shelves				1	1	3/4	Melamine	11 3/16	19 7/8	1/8	Lateral clearance for removable shelves	
BC80-14	Left Center Removable Shelves				1	1	3/4	Melamine	11 3/16	19 7/8			
BC80-15	Right Center Removable Shelves				1	1	3/4	Melamine	11 3/16	19 7/8			
BC80-16	Right Removable Shelves				1	1	3/4	Melamine	11 3/16	32 1/8			
<b>DOORS, DRAWER FRONTS &amp; END PANELS</b>							<b>SIZE OF CABINET OPENINGS</b>			<b>SET-UP VALUES</b>		<b>Four Bay Wall Cabinet</b>  	
	<b>DOORS</b>	<b>WIDTH</b>	<b>HEIGHT</b>	<b>THICK</b>	<b>QTY</b>		<b>WIDTH</b>	<b>HEIGHT</b>	<b>DEPTH</b>	<b>OVERLAY</b>			
BC80-17	Left - Door	20 3/4	39 3/4	3/4	1	1	20	38 1/2	11 3/4	Top Rail	1/2		
BC80-18	Left Center - Door	20 1/2	39 3/4	3/4	1	1	20	38 1/2	11 3/4	Side Panels	1/2		
BC80-19	Right Center - Door	20 1/2	39 3/4	3/4	1	1	20	38 1/2	11 3/4	Bottom Panel	3/4		
BC80-20	Right - Door	16 15/32	39 3/4	3/4	2	2	32 1/4	38 1/2	11 3/4	Spacing	1/4		
										Door Gap	1/16		
	<b>END PANELS (APPLIED)</b>												
BC80-21	Left End Panel	0	0	3/4	0	0							
BC80-22	Right End Panel	0	0	3/4	0	0							
<b>LIST OF MATERIALS</b>							<b>QUANTITY</b>						
	Case	3/4		Melamine	38.2		Sq. Ft.	1.20		Sheet(s)			
	Back Panel	1/4		Melamine	27.7		Sq. Ft.	0.87		Sheet(s)			
	Shelves	3/4		Melamine	14.3		Sq. Ft.	0.45		Sheet(s)			
	Edge Banding	1/16		Cherry	47.7		Lin. Ft.						

ITEM NO.	COMPONENT	WIDTH	HEIGHT	DEPTH	QTY	MAT'L THICK	MAT'L TYPE	WIDTH (DEPTH)	LENGTH (HEIGHT)	SET-UP VALUES	ASSEMBLY & FABRICATION NOTES	
PW24	<b>FINISHED SIZE OF CABINET</b>	32	42	12	1		Notes:					
	<b>CASE</b>									1/16	Thickness of Edge Banding	
PW24-1	Left Side Panel				1	3/4	Melamine	11 7/8	42			
PW24-2	Right Side Panel				1	3/4	Melamine	11 7/8	42			
PW24-3	Top Panel				1	3/4	Melamine	11 7/8	30 1/2			
PW24-4	Bottom Panel				1	3/4	Melamine	11 7/8	30 1/2			
PW24-5	Lower Front Rail (optional)				0	0	3/4	Melamine	2	30 1/2		
	<b>SHELVES</b>											
PW24-6	Fixed Shelves				0	0	3/4	Melamine	0	0	1/2	Set-back for shelves
PW24-7	Removable Shelves				2	2	3/4	Melamine	10 7/8	30 3/8	1/8	Lateral clearance for removable shelves
<b>DOORS, DRAWER FRONTS &amp; END PANELS</b>						<b>SIZE OF CABINET OPENINGS</b>			<b>SET-UP VALUES</b>		<b>Peninsula Wall Cabinet</b>  	
	<b>DOORS</b>	<b>WIDTH</b>	<b>HEIGHT</b>	<b>THICK</b>	<b>QTY</b>	<b>WIDTH</b>	<b>HEIGHT</b>	<b>DEPTH</b>	<b>OVERLAY</b>			
PW24-8	Front - Door	15 23/32	41 3/4	3/4	2	2	30 1/2	40 1/2	12	Top Rail		1/2
PW24-9	Rear - Door	15 23/32	41 3/4	3/4	2	2	30 1/2	40 1/2	12	Side Panels		1/2
										Bottom Panel		3/4
										Door Gap		1/16
	<b>END PANELS (APPLIED)</b>											
PW24-10	Left End Panel	0	0	3/4	0	0						
PW24-11	Right End Panel	0	0	3/4	0	0						
<b>LIST OF MATERIALS</b>						<b>QUANTITY</b>						
	Case	3/4		Melamine	12.0	Sq. Ft.	0.37	Sheet(s)				
	Shelves	3/4		Melamine	4.6	Sq. Ft.	0.14	Sheet(s)				
	Edge Banding	1/16		Cherry	17.1	Lin. Ft.						

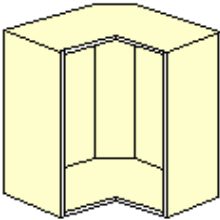
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ITEM NO.	COMPONENT	WIDTH	HEIGHT	DEPTH	QTY		MAT'L THICK	MAT'L TYPE	WIDTH (DEPTH)	LENGTH (HEIGHT)	SET-UP VALUES	ASSEMBLY & FABRICATION NOTES	
WC48	<b>FINISHED SIZE OF CABINET</b>	48	42	12	1		Notes:						
	<b>CASE</b>										1/16	Thickness of Edge Banding	
WC48-1	Left Side Panel				1	3/4	Melamine	11 7/8	42				
WC48-2	Right Side Panel				1	3/4	Melamine	11 7/8	42				
WC48-3	Top Panel				1	3/4	Melamine	11 7/8	46 1/2				
WC48-4	Bottom Panel				1	3/4	Melamine	11 7/8	46 1/2				
WC48-5	Vertical Partition				1	3/4	Melamine	11 7/8	40 1/2				
WC48-6	Lower Front Rail (optional)				0	0	3/4	Melamine	2	46 1/2			
	<b>SHELVES</b>												
WC48-7	Left Fixed Shelves				0	0	3/4	Melamine	0	0	1/4	Set-back for shelves	
WC48-8	Right Fixed Shelves				0	0	3/4	Melamine	0	0			
WC48-9	Left Removable Shelves				2	2	3/4	Melamine	11 3/8	19 7/8	1/8	Lateral clearance for removable shelves	
WC48-10	Right Removable Shelves				2	2	3/4	Melamine	11 3/8	25 5/8			
<b>DOORS, DRAWER FRONTS &amp; END PANELS</b>							<b>SIZE OF CABINET OPENINGS</b>			<b>SET-UP VALUES</b>		<b>Double Peninsula Wall Cabinet</b> 	
	<b>DOORS</b>	<b>WIDTH</b>	<b>HEIGHT</b>	<b>THICK</b>	<b>QTY</b>		<b>WIDTH</b>	<b>HEIGHT</b>	<b>DEPTH</b>	<b>OVERLAY</b>			
WC48-11	Left Front - Door	20 3/4	41 3/4	3/4	1	1	20	40 1/2	12	Top Rail	1/2		
WC48-12	Right Front - Door	26 1/2	41 3/4	3/4	1	1	25 3/4	40 1/2	12	Side Panels	1/2		
WC48-13	Left Rear - Door	20 3/4	41 3/4	3/4	1	1	20	40 1/2	12	Bottom Panel	3/4		
WC48-14	Right Rear - Door	26 1/2	41 3/4	3/4	1	1	25 3/4	40 1/2	12	Spacing	1/4		
										Door Gap	1/16		
	<b>END PANELS (APPLIED)</b>												
WC48-15	Left End Panel	0	0	3/4	0	0							
WC48-16	Right End Panel	0	0	3/4	0	0							
<b>LIST OF MATERIALS</b>					<b>QUANTITY</b>								
	Case	3/4	Melamine		17.9	Sq. Ft.	0.56	Sheet(s)					
	Shelves	3/4	Melamine		7.2	Sq. Ft.	0.22	Sheet(s)					
	Edge Banding	1/16	Cherry		25.7	Lin. Ft.							

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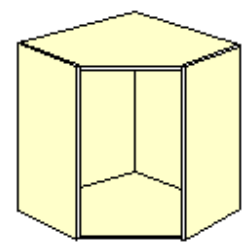
ITEM NO.	COMPONENT	WIDTH	HEIGHT	DEPTH	QTY	MAT'L THICK	MAT'L TYPE	WIDTH (DEPTH)	LENGTH (HEIGHT)	SET-UP VALUES	ASSEMBLY & FABRICATION NOTES	
CB36	<b>FINISHED SIZE OF CABINET</b>	24	40	12	1	Notes:						
	<b>CASE</b>									1/16	Thickness of Edge Banding	
CB36-1	Left Side Panel				1	3/4	Birch ply	11 7/16	40			
CB36-2	Right Side Panel				1	3/4	Birch ply	11 7/16	40			
CB36-3	Bottom Panel				1	3/4	Birch ply	22 3/4	22 3/4	11 5/16	Measure this length along each edge on front corner and make a square cutout	
										4 1/4	Measure this length along each edge on back corner and cut diagonally	
CB36-4	Top Panel				1	3/4	Birch ply	22 3/4	22 3/4	11 5/16	Measure this length along each edge from front corner and make a square cutout	
										4 1/4	Measure this length along each edge on back corner and cut diagonally	
CB36-5	Left Back Panel	FULL HEIGHT			1	1/2	Birch ply	19 15/32	40		Miter back edge 22.5 degrees	
CB36-6	Right Back Panel	FULL HEIGHT			1	1/2	Birch ply	19 15/32	40		Miter back edge 22.5 degrees	
CB36-7	Corner Panel (optional)				1	1	1/2	Birch ply	6 13/32	40	6	Desired inside width of corner panel
												Miter both edges 22.5 degrees
CB36-8	Hang Rail				2	2	3/4	Birch ply	3	19 1/4		Miter one end 45 degrees
CB36-9	Left Top Rail	NO			0	0	3/4	Cherry	2	0		
CB36-10	Right Top Rail	NO			0	0	3/4	Cherry	2	0		
CB36-11	Left Bottom Rail	NO			0	0	3/4	Cherry	2	0		
CB36-12	Right Bottom Rail	NO			0	0	3/4	Cherry	2	0		
	<b>SHELVES</b>											
CB36-13	Removable Shelf				0	0	3/4	Birch ply	22 5/8	22 5/8	1/8	Lateral clearance for removable shelves
										1		Ignore this setting
<b>DOORS, DRAWER FRONTS &amp; END PANELS</b>						<b>SIZE OF DOOR OPENING</b>			<b>SET-UP VALUES</b>		<b>Square Corner Wall</b>	
	<b>DOORS</b>	<b>WIDTH</b>	<b>HEIGHT</b>	<b>THICK</b>	<b>QTY</b>	<b>WIDTH</b>	<b>HEIGHT</b>	<b>DEPTH</b>	<b>OVERLAY - INSET</b>			
CB36-14	Left Door	11 7/8	39 3/4	3/4	1	12	38 1/2	11 1/2	Top	1/2		
CB36-15	Right Door	11 7/8	39 3/4	3/4	1	12	38 1/2	11 1/2	Bottom	3/4		
									Left Panel	5/8		
									Right Panel	5/8		
<b>LIST OF MATERIALS</b>					<b>QUANTITY</b>			<b>CabinetCRUNCHER Cutlist Software™</b> Copyright © 2005-2008 Thomas D. Helle All Rights Reserved.				
	Case	3/4	Birch ply	14.34	Sq. Ft.	0.45	Sheet(s)					
	Back Panels	1/2	Birch ply	12.60	Sq. Ft.	0.39	Sheet(s)					
	Shelves	3/4	Birch ply	0.00	Sq. Ft.	0.00	Sheet(s)					



ITEM NO.	COMPONENT	WIDTH	HEIGHT	DEPTH	QTY	MAT'L THICK	MAT'L TYPE	WIDTH (DEPTH)	LENGTH (HEIGHT)	SET-UP VALUES	ASSEMBLY & FABRICATION NOTES	
CB36	<b>FINISHED SIZE OF CABINET</b>	24	40	12	1		Notes:					
	<b>CASE</b>									1/16	Thickness of Edge Banding	
CB36-1	Left Side Panel				1	3/4	Birch ply	11 7/16	40			
CB36-2	Right Side Panel				1	3/4	Birch ply	11 7/16	40			
CB36-3	Bottom Panel				1	3/4	Birch ply	22 3/4	22 3/4	11 5/16	Measure this length along each edge from front corner and cut diagonally	
										4 1/4	Measure this length along each edge on back corner and cut diagonally	
CB36-4	Top Panel				1	3/4	Birch ply	22 3/4	22 3/4	11 5/16	Measure this length along each edge from front corner and cut diagonally	
										4 1/4	Measure this length along each edge on back corner and cut diagonally	
CB36-5	Left Back Panel	FULL HEIGHT			1	1/2	Birch ply	19 15/32	40		Miter back edge 22.5 degrees	
CB36-6	Right Back Panel	FULL HEIGHT			1	1/2	Birch ply	19 15/32	40		Miter back edge 22.5 degrees	
CB36-7	Corner Panel (optional)	FULL HEIGHT			1	1	1/2	Birch ply	6 13/32	40	6	Desired inside width of corner panel
CB36-8	Left & Right Stiles				2	2	3/4	Cherry	2	38 1/2		Mount stiles to side panels using 45 degree angle blocks
CB36-9	Hang Rail				2	2	3/4	Birch ply	3	19 1/4		Miter one end 45 degrees
CB36-10	Top Rail				0	0	3/4	Cherry	2	0		
CB36-11	Bottom Rail				0	0	3/4	Cherry	2	0		
	<b>SHELVES</b>											
CB36-12	Removable Shelf				0	0	3/4	Birch ply	0	0	1/8	Lateral clearance for removable shelves
										1	Ignore this setting	

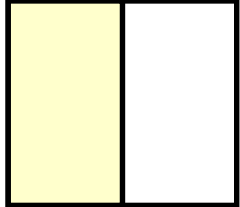
DOORS, DRAWER FRONTS & END PANELS						SIZE OF DOOR OPENING			SET-UP VALUES	
	DOORS	WIDTH	HEIGHT	THICK	QTY	WIDTH	HEIGHT	DEPTH	OVERLAY - INSET	
CB36-13	Door	14 1/2	39 3/4	3/4	1	14 1/2	38 1/2		Top	1/2
									Bottom	3/4
									Left	0
									Right	0

*Diagonal Corner Wall*



LIST OF MATERIALS				QUANTITY			
Case	3/4	Birch ply		15.41	Sq. Ft.	0.48	Sheet(s)
Back Panels	1/2	Birch ply		12.60	Sq. Ft.	0.39	Sheet(s)
Shelves	3/4	Birch ply		0.00	Sq. Ft.	0.00	Sheet(s)

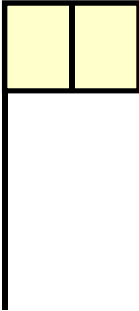
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ITEM NO.	COMPONENT	WIDTH	HEIGHT	DEPTH	QTY	MAT'L THICK	MAT'L TYPE	WIDTH (DEPTH)	LENGTH (HEIGHT)	SET-UP VALUES	ASSEMBLY & FABRICATION NOTES	
BC30	<b>FINISHED SIZE OF CABINET</b>	42	42	12	1	<b>Notes:</b>						
	<b>CASE</b>									1/16	Thickness of Edge Banding	
BC30-1	Left Side Panel				1	3/4	Melamine	11 15/16	42			
BC30-2	Right Side Panel				1	3/4	Melamine	11 15/16	42			
BC30-3	Top Panel				1	3/4	Melamine	11 15/16	40 1/2			
BC30-4	Bottom Panel				1	3/4	Melamine	10 15/16	40 1/2			
BC30-5	Back Panel	DADO SIDE PANELS			1	1/4	Melamine	40 15/16	41 1/2	1/4	Depth of dado for back panel	
		DADO TOP, FLUSH BOTTOM								3/4	Location of dado from back edge of panels	
										1/16	Clearance space within dados for back panel	
BC30-6	Blind Panel				1	3/4	Melamine	20 7/16	40 1/2			
BC30-7	Lower Front Rail (optional)				0	0	3/4	Melamine	2	20 1/16		
BC30-8	Hang Rails				2	2	3/4	Melamine	4	40 1/2		
	<b>SHELVES</b>											
BC30-9	Fixed Shelves				0	0	3/4	Melamine	0	0	1/2	Set-back for shelves
BC30-10	Removable Shelves				2	2	3/4	Melamine	10 7/16	40 3/8	1/8	Lateral clearance for removable shelves
<b>DOORS, DRAWER FRONTS &amp; END PANELS</b>						<b>SIZE OF CABINET OPENINGS</b>			<b>SET-UP VALUES</b>		<b>Blind Corner Wall</b>  	
	<b>DOORS</b>	<b>WIDTH</b>	<b>HEIGHT</b>	<b>THICK</b>	<b>QTY</b>	<b>WIDTH</b>	<b>HEIGHT</b>	<b>DEPTH</b>	<b>OVERLAY</b>			
BC30-11	Door	21	41 3/4	3/4	1	1	20	40 1/2	11	Top Rail		1/2
										Side Panels		1/2
										Bottom Panel		3/4
										Spacing		1/4
										Door Gap		1/16
	<b>END PANELS (APPLIED)</b>											
BC30-12	Left End Panel	0	0	3/4	0	0						
BC30-13	Right End Panel	0	0	3/4	0	0						
<b>LIST OF MATERIALS</b>						<b>QUANTITY</b>						
	Case	3/4		Melamine	21.4	Sq. Ft.	0.67	Sheet(s)				
	Back Panel	1/4		Melamine	11.8	Sq. Ft.	0.37	Sheet(s)				
	Shelves	3/4		Melamine	5.9	Sq. Ft.	0.18	Sheet(s)				
	Edge Banding	1/16		Cherry	23.9	Lin. Ft.						

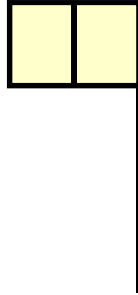
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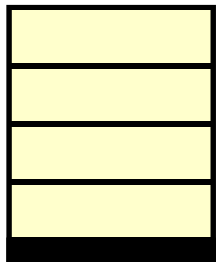
ITEM NO.	COMPONENT	WIDTH	HEIGHT	DEPTH	QTY	MAT'L THICK	MAT'L TYPE	WIDTH (DEPTH)	LENGTH (HEIGHT)	SET-UP VALUES	ASSEMBLY & FABRICATION NOTES		
BC30	<b>FINISHED SIZE OF CABINET</b>	30	80	12	1		Notes:						
	<b>CASE</b>									1/16	Thickness of Edge Banding		
BC30-1	Left Side Panel				1	3/4	Melamine	11 15/16	80				
BC30-2	Right Side Panel				1	3/4	Melamine	11 15/16	20				
BC30-3	Top Panel				1	3/4	Melamine	11 15/16	28 1/2				
BC30-4	Bottom Panel				1	3/4	Melamine	11 15/16	28 1/2				
BC30-5	Back Panel	DADO SIDE PANELS			1	1/4	Melamine	28 15/16	18 15/16	1/4	Depth of dado for back panel		
		DADO TOP & BOTTOM								3/4	Location of dado from back edge of panels		
										1/16	Clearance space within dados for back panel		
BC30-6	Lower Front Rail (optional)				0	0	3/4	Melamine	2	28 1/2			
BC30-7	Hang Rails				2	2	3/4	Melamine	4	28 1/2			
	<b>SHELVES</b>												
BC30-8	Fixed Shelves				0	0	3/4	Melamine	0	0	1/2	Set-back for shelves	
BC30-9	Removable Shelves				1	1	3/4	Melamine	10 7/16	28 3/8	1/8	Lateral clearance for removable shelves	
<b>DOORS, DRAWER FRONTS &amp; END PANELS</b>						<b>SIZE OF CABINET OPENINGS</b>			<b>SET-UP VALUES</b>		<b>Refrigerator Wall Cabinet (Extended Left Panel)</b> 		
	<b>DOORS</b>	<b>WIDTH</b>	<b>HEIGHT</b>	<b>THICK</b>	<b>QTY</b>	<b>WIDTH</b>	<b>HEIGHT</b>	<b>DEPTH</b>	<b>OVERLAY</b>				
BC30-10	Door	14 23/32	19 3/4	3/4	2	2	28 1/2	18 1/2	11	Top Rail			1/2
										Side Panels			1/2
										Bottom Panel			3/4
										Spacing			1/4
										Door Gap			1/16
	<b>END PANELS (APPLIED)</b>												
BC30-11	Left End Panel	0	0	3/4	0	0							
BC30-12	Right End Panel	0	0	3/4	0	0							
<b>LIST OF MATERIALS</b>						<b>QUANTITY</b>							
	Case	3/4		Melamine	14.6	Sq. Ft.	0.46	Sheet(s)					
	Back Panel	1/4		Melamine	3.8	Sq. Ft.	0.12	Sheet(s)					
	Shelves	3/4		Melamine	2.1	Sq. Ft.	0.06	Sheet(s)					
	Edge Banding	1/16		Cherry	15.4	Lin. Ft.							

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ITEM NO.	COMPONENT	WIDTH	HEIGHT	DEPTH	QTY	MAT'L THICK	MAT'L TYPE	WIDTH (DEPTH)	LENGTH (HEIGHT)	SET-UP VALUES	ASSEMBLY & FABRICATION NOTES		
BC30	<b>FINISHED SIZE OF CABINET</b>	30	80	12	1		Notes:						
	<b>CASE</b>									1/16	Thickness of Edge Banding		
BC30-1	Right Side Panel				1	3/4	Melamine	11 15/16	80				
BC30-2	Left Side Panel				1	3/4	Melamine	11 15/16	20				
BC30-3	Top Panel				1	3/4	Melamine	11 15/16	27 3/4				
BC30-4	Bottom Panel				1	3/4	Melamine	11 15/16	27 3/4				
BC30-5	Back Panel	RABBET SIDE PANELS			1	1/4	Melamine	28 3/16	20	1/4	Depth of rabbet for back panel		
		DADO TOP, FLUSH BOTTOM								3/4	Ignore this setting		
										1/16	Clearance space within rabbet for back panel		
BC30-6	Lower Front Rail (optional)				0	0	3/4	Melamine	2	27 3/4			
BC30-7	Hang Rails				2	2	3/4	Melamine	4	27 3/4			
	<b>SHELVES</b>												
BC30-8	Fixed Shelves				0	0	3/4	Melamine	0	0	1/2	Set-back for shelves	
BC30-9	Removable Shelves				1	1	3/4	Melamine	11 3/16	27 5/8	1/8	Lateral clearance for removable shelves	
<b>DOORS, DRAWER FRONTS &amp; END PANELS</b>						<b>SIZE OF CABINET OPENINGS</b>			<b>SET-UP VALUES</b>		<b>Refrigerator Wall Cabinet (Extended Right Panel)</b>  		
	<b>DOORS</b>	<b>WIDTH</b>	<b>HEIGHT</b>	<b>THICK</b>	<b>QTY</b>	<b>WIDTH</b>	<b>HEIGHT</b>	<b>DEPTH</b>	<b>OVERLAY</b>				
BC30-10	Door	14 11/32	19 3/4	3/4	2	2	27 3/4	18 1/2	11 3/4	Top Rail			1/2
										Side Panels			1/2
										Bottom Panel			3/4
										Spacing			1/4
										Door Gap			1/16
	<b>END PANELS (APPLIED)</b>												
BC30-11	Right End Panel	12	80	3/4	1	1							
BC30-12	Left End Panel	0	0	3/4	0	0							
<b>LIST OF MATERIALS</b>						<b>QUANTITY</b>							
	Case	3/4	Melamine	14.4	Sq. Ft.	0.45	Sheet(s)						
	Back Panel	1/4	Melamine	3.9	Sq. Ft.	0.12	Sheet(s)						
	Shelves	3/4	Melamine	2.1	Sq. Ft.	0.07	Sheet(s)						
	Edge Banding	1/16	Cherry	15.3	Lin. Ft.								

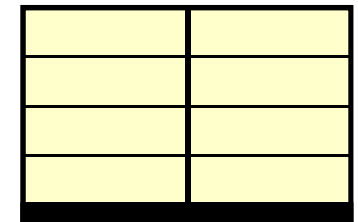
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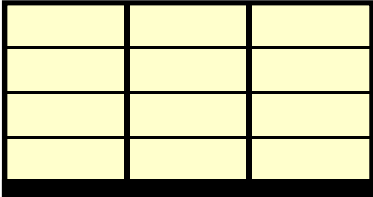
ITEM NO.	COMPONENT	WIDTH	HEIGHT	DEPTH	QTY		MAT'L THICK	MAT'L TYPE	WIDTH (DEPTH)	LENGTH (HEIGHT)	SET-UP VALUES	ASSEMBLY & FABRICATION NOTES
BC30	<b>FINISHED SIZE OF CABINET</b>	30	72	15	1		Notes:					
	<b>CASE</b>										1/16	Thickness of Edge Banding
BC30-1	Left Side Panel				1	3/4	Melamine	14 15/16	68			
BC30-2	Right Side Panel				1	3/4	Melamine	14 15/16	68			
BC30-3	Top Panel				1	3/4	Melamine	14 15/16	28 1/2			
BC30-4	Bottom Panel				1	3/4	Melamine	14 15/16	28 1/2			
BC30-5	Back Panel	RABBET SIDE PANELS			1	1/4	Melamine	28 15/16	66 15/16	1/4		Depth of rabbet for back panel
		RABBET TOP & BOTTOM								3/4		Ignore this setting
										1/16		Clearance space within rabbet for back panel
BC30-6	Hang Rails				0	0	3/4	Melamine	4	28 1/2		
BC30-7	Kick Plate	BUTT TO SIDE PANELS			0	0	3/4	Cherry Ply	0	0	4	Ignore this setting
										3		Ignore this setting
	<b>BASE (OPTIONAL)</b>	PEDESTAL BASE (ATTACHED)										
BC30-8	Base - Front				1	3/4	Melamine	4	30	4		Height of kickspace
BC30-9	Base - Left & Right Sides				2	3/4	Melamine	4	10 1/2	3		Kickspace depth (cabinet front)
BC30-10	Base - Rear				1	3/4	Melamine	4	30	0		Kickspace depth (cabinet sides)
	<b>SHELVES</b>											
BC30-11	Fixed Shelves				0	0	3/4	Melamine	0	0	1/2	Set-back for shelves
BC30-12	Removable Shelves				4	4	3/4	Melamine	14 3/16	28 3/8	1/8	Lateral clearance for removable shelves
<b>DOORS, DRAWER FRONTS &amp; END PANELS</b>							<b>SIZE OF CABINET OPENINGS</b>			<b>SET-UP VALUES</b>		<b>Single Free-Standing Bookcase</b>
	<b>DOORS</b>	<b>WIDTH</b>	<b>HEIGHT</b>	<b>THICK</b>	<b>QTY</b>		<b>WIDTH</b>	<b>HEIGHT</b>	<b>DEPTH</b>	<b>OVERLAY</b>		
BC30-13	Open	0	6	3/4	0	0	28 1/2	66 1/2	14 3/4	Top Rail	1/2	
										Side Panels	1/2	
										Bottom Panel	3/4	
										Spacing	1/4	
										Door Gap	1/16	
	<b>END PANELS (APPLIED)</b>											
BC30-14	Left End Panel	0	0	3/4	0	0						
BC30-15	Right End Panel	0	0	3/4	0	0						
<b>LIST OF MATERIALS</b>							<b>QUANTITY</b>					
	Case	3/4		Melamine	22.3	Sq. Ft.	0.70	Sheet(s)				
	Back Panel	1/4		Melamine	13.5	Sq. Ft.	0.42	Sheet(s)				
	Shelves	3/4		Melamine	11.2	Sq. Ft.	0.35	Sheet(s)				
	Edge Banding	1/16		Cherry	25.5	Lin. Ft.						



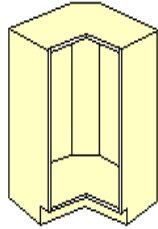
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ITEM NO.	COMPONENT	WIDTH	HEIGHT	DEPTH	QTY	MAT'L THICK	MAT'L TYPE	WIDTH (DEPTH)	LENGTH (HEIGHT)	SET-UP VALUES	ASSEMBLY & FABRICATION NOTES	
BC80	<b>FINISHED SIZE OF CABINET</b>	48	72	15	1		Notes:					
	<b>CASE</b>									1/16	Thickness of Edge Banding	
BC80-1	Left Side Panel				1	3/4	Melamine	14 15/16	68			
BC80-2	Right Side Panel				1	3/4	Melamine	14 15/16	68			
BC80-3	Top Panel				1	3/4	Melamine	14 15/16	46 1/2			
BC80-4	Bottom Panel				1	3/4	Melamine	14 15/16	46 1/2			
BC80-5	Vertical Partition				1	3/4	Melamine	14 11/16	67 1/4		Notch in partition required for hang rail	
BC80-6	Back Panel	RABBET SIDE PANELS			1	1/4	Melamine	46 15/16	66 15/16	1/4	Depth of rabbet for back panel	
		RABBET TOP & BOTTOM								3/4	Ignore this setting	
										1/16	Clearance space within rabbet for back panel	
BC80-7	Hang Rails				0	0	3/4	Melamine	4	46 1/2		
BC80-8	Kick Plate	BUTT TO SIDE PANELS			0	0	3/4	Cherry Ply	0	0	4	Ignore this setting
										3	Ignore this setting	
	<b>BASE (OPTIONAL)</b>	PEDESTAL BASE (ATTACHED)										
BC80-9	Base - Front				1	3/4	Melamine	4	48	4	Height of kickspace	
BC80-10	Base - Left & Right Sides				2	3/4	Melamine	4	10 1/2	3	Kickspace depth (cabinet front)	
BC80-11	Base - Rear				1	3/4	Melamine	4	48	0	Kickspace depth (cabinet sides)	
	<b>SHELVES</b>											
BC80-12	Left Fixed Shelves				0	0	3/4	Melamine	0	0	1/2	Set-back for shelves
BC80-13	Right Fixed Shelves				0	0	3/4	Melamine	0	0		
BC80-14	Left Removable Shelves				4	4	3/4	Melamine	14 3/16	19 7/8	1/8	Lateral clearance for removable shelves
BC80-15	Right Removable Shelves				4	4	3/4	Melamine	14 3/16	25 5/8		
<b>DOORS, DRAWER FRONTS &amp; END PANELS</b>						<b>SIZE OF CABINET OPENINGS</b>			<b>SET-UP VALUES</b>		<b>Double Free Standing Bookcase</b>	
	<b>DOORS</b>	<b>WIDTH</b>	<b>HEIGHT</b>	<b>THICK</b>	<b>QTY</b>	<b>WIDTH</b>	<b>HEIGHT</b>	<b>DEPTH</b>	<b>OVERLAY</b>			
BC80-16	Left - Door	0	0	3/4	0	0	20	67 1/4	14 3/4	Top Rail	1/2	
BC80-17	Right - Door	0	0	0	0	0	25 3/4	67 1/4	14 3/4	Side Panels	1/2	
										Bottom Panel	3/4	
										Spacing	1/4	
										Door Gap	1/16	
	<b>END PANELS (APPLIED)</b>											
BC80-18	Left End Panel	0	0	3/4	0	0						
BC80-19	Right End Panel	0	0	3/4	0	0						
<b>LIST OF MATERIALS</b>						<b>QUANTITY</b>						
	Case	3/4		Melamine	33.9	Sq. Ft.	1.06	Sheet(s)				
	Back Panel	1/4		Melamine	21.8	Sq. Ft.	0.68	Sheet(s)				
	Shelves	3/4		Melamine	17.9	Sq. Ft.	0.56	Sheet(s)				
	Edge Banding	1/16		Cherry	39.9	Lin. Ft.						

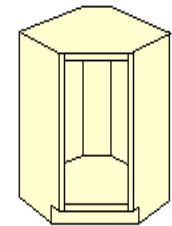



ITEM NO.	COMPONENT	WIDTH	HEIGHT	DEPTH	QTY	MAT'L THICK	MAT'L TYPE	WIDTH (DEPTH)	LENGTH (HEIGHT)	SET-UP VALUES	ASSEMBLY & FABRICATION NOTES		
BC80	<b>FINISHED SIZE OF CABINET</b>	80	88	15	1								
	<b>CASE</b>									1/16	Thickness of Edge Banding		
BC80-1	Left Side Panel				1	3/4	Melamine	14 15/16	84				
BC80-2	Right Side Panel				1	3/4	Melamine	14 15/16	84				
BC80-3	Top Panel				1	3/4	Melamine	14 15/16	78 1/2				
BC80-4	Bottom Panel				1	3/4	Melamine	14 15/16	78 1/2				
BC80-5	Vertical Partition				2	3/4	Melamine	14 11/16	83 1/4		Notch in partition required for Rear-Hang Rail		
BC80-6	Back Panel	RABBET SIDE PANELS			1	1/4	Melamine	78 15/16	82 15/16	1/4	Depth of rabbet for back panel		
		RABBET TOP & BOTTOM								3/4	Ignore this setting		
										1/16	Clearance space within rabbet for back panel		
BC80-7	Hang Rails				0	0	3/4	Melamine	4	78 1/2			
BC80-8	Kick Plate	BUTT TO SIDE PANELS			0	3/4	Cherry Ply	0	0	4	Ignore this setting		
										3	Ignore this setting		
	<b>BASE (OPTIONAL)</b>	PEDESTAL BASE (ATTACHED)											
BC80-9	Base - Front				1	3/4	Melamine	4	80	4	Height of kickspace		
BC80-10	Base - Left & Right Sides				2	3/4	Melamine	4	10 1/2	3	Kickspace depth (cabinet front)		
BC80-11	Base - Rear				1	3/4	Melamine	4	80	0	Kickspace depth (cabinet sides)		
	<b>SHELVES</b>												
BC80-12	Left Fixed Shelves				0	0	3/4	Melamine	0	0	1/2	Set-back for shelves	
BC80-13	Center Fixed Shelves				0	0	3/4	Melamine	0	0			
BC80-14	Right Fixed Shelves				0	0	3/4	Melamine	0	0			
BC80-15	Left Removable Shelves				6	6	3/4	Melamine	14 3/16	19 7/8	1/8	Lateral clearance for removable shelves	
BC80-16	Center Removable Shelves				6	6	3/4	Melamine	14 3/16	36 7/8			
BC80-17	Right Removable Shelves				6	6	3/4	Melamine	14 3/16	19 7/8			
<b>DOORS, DRAWER FRONTS &amp; END PANELS</b>						<b>SIZE OF CABINET OPENINGS</b>			<b>SET-UP VALUES</b>		<b>Three-Bay Free Standing Bookcase</b>  		
	<b>DOORS</b>	<b>WIDTH</b>	<b>HEIGHT</b>	<b>THICK</b>	<b>QTY</b>	<b>WIDTH</b>	<b>HEIGHT</b>	<b>DEPTH</b>	<b>OVERLAY</b>				
BC80-18	Left - Open	0	0	3/4	0	0	20	83 1/4	14 3/4	Top Rail			1/2
BC80-19	Center - Door	0	0	0	0	0	37	83 1/4	14 3/4	Side Panels			1/2
BC80-20	Right - Open	0	0	0	0	0	20	83 1/4	14 3/4	Bottom Panel			3/4
										Spacing			1/4
										Door Gap			1/16
	<b>END PANELS (APPLIED)</b>												
BC80-21	Left End Panel	0	0	3/4	0	0							
BC80-22	Right End Panel	0	0	3/4	0	0							
<b>LIST OF MATERIALS</b>						<b>QUANTITY</b>							
	Case	3/4		Melamine	55.7	Sq. Ft.	1.74	Sheet(s)					
	Back Panel	1/4		Melamine	45.5	Sq. Ft.	1.42	Sheet(s)					
	Shelves	3/4		Melamine	45.3	Sq. Ft.	1.42	Sheet(s)					
	Edge Banding	1/16		Cherry	79.3	Lin. Ft.							

ITEM NO.	COMPONENT	WIDTH	HEIGHT	DEPTH	QTY	MAT'L THICK	MAT'L TYPE	WIDTH (DEPTH)	LENGTH (HEIGHT)	SET-UP VALUES	ASSEMBLY & FABRICATION NOTES	
CB36	<b>FINISHED SIZE OF CABINET</b>	36	72	12	1		Notes:					
	<b>CASE</b>									1/16	Thickness of Edge Banding	
CB36-1	Left Side Panel				1	3/4	Birch ply	11 7/16	72	3 3/4	Cutout in lower front corner for kickplate	
CB36-2	Right Side Panel				1	3/4	Birch ply	11 7/16	72	3 3/4	Cutout in lower front corner for kickplate	
CB36-3	Bottom Panel				1	3/4	Birch ply	34 3/4	34 3/4	23 5/16	Measure this length along each edge on front corner and make a square cutout	
										4 1/4	Measure this length along each edge on back corner and cut diagonally	
CB36-4	Top Panel				1	3/4	Birch ply	34 3/4	34 3/4	23 5/16	Measure this length along each edge from front corner and make a square cutout	
										4 1/4	Measure this length along each edge on back corner and cut diagonally	
CB36-5	Left Back Panel	FLUSH WITH BOTTOM PANEL			1	1/2	Birch ply	31 15/32	68		Miter back edge 22.5 degrees	
CB36-6	Right Back Panel	FLUSH WITH BOTTOM PANEL			1	1/2	Birch ply	31 15/32	68		Miter back edge 22.5 degrees	
CB36-7	Corner Panel (optional)	FLUSH WITH BOTTOM PANEL			1	1	1/2	Birch ply	6 13/32	68	6	Desired inside width of corner panel
		FLUSH WITH BOTTOM PANEL										Miter both edges 22.5 degrees
CB36-8	Hang Rail				2	2	3/4	Birch ply	3	31 1/4		Miter one end 45 degrees
CB36-9	Left Top Rail	NO			0	0	3/4	Cherry	2	0		
CB36-10	Right Top Rail	NO			0	0	3/4	Cherry	2	0		
	<b>BASE</b>	EXTENDED SIDE PANELS										
CB36-11	Left Kickplate				1	1	3/4	Birch ply	4	26 1/4	4	Desired height of kickspace
CB36-12	Right Kickplate				1	1	3/4	Birch ply	4	27	3	Desired depth of kickspace
	<b>SHELVES</b>											
CB36-13	Removable Shelf				0	0	3/4	Birch ply	34 5/8	34 5/8	1/8	Lateral clearance for removable shelves
										1		Ignore this setting
<b>DOORS, DRAWER FRONTS &amp; END PANELS</b>						<b>SIZE OF DOOR OPENING</b>			<b>SET-UP VALUES</b>		<b>Square Corner Bookcase</b>	
	<b>DOORS</b>	<b>WIDTH</b>	<b>HEIGHT</b>	<b>THICK</b>	<b>QTY</b>	<b>WIDTH</b>	<b>HEIGHT</b>	<b>DEPTH</b>	<b>OVERLAY - INSET</b>			
CB36-14	Open	0	0	3/4	0	24	66 1/2	11 1/2	Top	1/2		
CB36-15	Open	0	0	3/4	0	24	66 1/2	11 1/2	Bottom	3/4		
									Left Panel	5/8		
									Right Panel	5/8		
<b>LIST OF MATERIALS</b>					<b>QUANTITY</b>			<b>CabinetCRUNCHER Cutlist Software™</b> Copyright © 2005-2008 Thomas D. Helle All Rights Reserved.				
	Case	3/4	Birch ply	30.99	Sq. Ft.	0.97	Sheet(s)					
	Back Panels	1/2	Birch ply	32.75	Sq. Ft.	1.02	Sheet(s)					
	Shelves	3/4	Birch ply	0.00	Sq. Ft.	0.00	Sheet(s)					



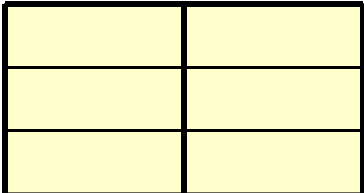
ITEM NO.	COMPONENT	WIDTH	HEIGHT	DEPTH	QTY	MAT'L THICK	MAT'L TYPE	WIDTH (DEPTH)	LENGTH (HEIGHT)	SET-UP VALUES	ASSEMBLY & FABRICATION NOTES	
CB36	<b>FINISHED SIZE OF CABINET</b>	36	72	12	1		Notes:					
	<b>CASE</b>									1/16	Thickness of Edge Banding	
CB36-1	Left Side Panel				1	3/4	Birch ply	11 7/16	72			
CB36-2	Right Side Panel				1	3/4	Birch ply	11 7/16	72			
CB36-3	Bottom Panel				1	3/4	Birch ply	34 3/4	34 3/4	23 5/16	Measure this length along each edge from front corner and cut diagonally	
										4 1/4	Measure this length along each edge on back corner and cut diagonally	
CB36-4	Top Panel				1	3/4	Birch ply	34 3/4	34 3/4	23 5/16	Measure this length along each edge from front corner and cut diagonally	
										4 1/4	Measure this length along each edge on back corner and cut diagonally	
CB36-5	Left Back Panel	FLUSH WITH BOTTOM PANEL			1	1/2	Birch ply	31 15/32	68		Miter back edge 22.5 degrees	
CB36-6	Right Back Panel	FLUSH WITH BOTTOM PANEL			1	1/2	Birch ply	31 15/32	68		Miter back edge 22.5 degrees	
CB36-7	Corner Panel (optional)				1	1	1/2	Birch ply	6 13/32	68	6	Desired inside width of corner panel
CB36-8	Left & Right Stiles				0	0	3/4	Cherry	2	67 1/4		Notch stiles if top rail is mounted vertically
CB36-9	Hang Rail				2	2	3/4	Birch ply	3	31 1/4		Miter one end 45 degrees
CB36-10	Top Rail	VERTICAL			1	1	3/4	Cherry	2	34 15/32		Miter both ends 45 degrees
	<b>BASE</b>	EXTENDED SIDE PANELS										
CB36-11	Kickplate				1	1	3/4	Birch ply	4	41 3/32	4	Desired height of kickspace
											3	Desired depth of kickspace
												Miter both ends of kickplate 45 degrees
	<b>SHELVES</b>											
CB36-12	Removable Shelf				4	4	3/4	Birch ply	34 5/8	34 5/8	1/8	Lateral clearance for removable shelves
											1	Front set-back for shelves
											24 9/16	Measure this length along each edge from front corner and cut diagonally
<b>DOORS, DRAWER FRONTS &amp; END PANELS</b>						<b>SIZE OF DOOR OPENING</b>			<b>SET-UP VALUES</b>		<b>Diagonal Corner Bookcase</b>	
	<b>DOORS</b>	<b>WIDTH</b>	<b>HEIGHT</b>	<b>THICK</b>	<b>QTY</b>	<b>WIDTH</b>	<b>HEIGHT</b>	<b>DEPTH</b>	<b>OVERLAY - INSET</b>			
CB36-13	Open	0	0	3/4	0	32 31/32	64 7/16		Top	1/2		
									Bottom	3/4		
									Left	1/2		
									Right	1/2		
<b>LIST OF MATERIALS</b>					<b>QUANTITY</b>					<b>CabinetCRUNCHER Cutlist Software™</b> Copyright © 2005-2008 Thomas D. Helle All Rights Reserved.		
	Case	3/4	Birch ply		30.65	Sq. Ft.	0.96	Sheet(s)				
	Back Panels	1/2	Birch ply		32.75	Sq. Ft.	1.02	Sheet(s)				

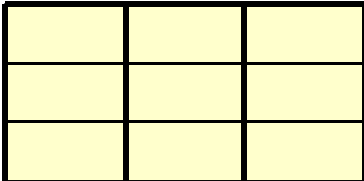


ITEM NO.	COMPONENT	WIDTH	HEIGHT	DEPTH	QTY	MAT'L THICK	MAT'L TYPE	WIDTH (DEPTH)	LENGTH (HEIGHT)	SET-UP VALUES	ASSEMBLY & FABRICATION NOTES	
BC80	<b>FINISHED SIZE OF CABINET</b>	72	42	12	1	<b>Notes:</b>						
	<b>CASE</b>									1/16	Thickness of Edge Banding	
BC80-1	Left Side Panel				1	3/4	Melamine	11 15/16	42			
BC80-2	Right Side Panel				1	3/4	Melamine	11 15/16	42			
BC80-3	Top Panel				1	3/4	Melamine	11 15/16	69			
BC80-4	Bottom Panel (optional)				0	0	3/4	Melamine	11 15/16	69		
BC80-5	Back Panel	<b>RABBET SIDE PANELS</b>			1	1/4	Melamine	69 7/16	39 11/16	1/4	Depth of rabbet for back panel	
		<b>RABBET TOP &amp; BOTTOM</b>								3/4	Ignore this setting	
										1/16	Clearance space within rabbet for back panel	
BC80-6	Lower Rear Support Rail				1	3/4	Melamine	2	69		Notch in partitions required for rear support rail	
BC80-7	Hang Rails				2	2	3/4	Melamine	4	69		
	<b>SHELVES</b>											
BC80-8	Fixed Shelves				1	1	3/4	Melamine	11 3/16	11 3/4	1/2	Set-back for shelves
BC80-9	Removable Shelves				1	1	3/4	Melamine	11 3/16	11 5/8	1/8	Lateral clearance for removable shelves
<b>DOORS, DRAWER FRONTS &amp; END PANELS</b>						<b>SIZE OF CABINET OPENINGS</b>			<b>SET-UP VALUES</b>			<b>Single-Bay Hutch</b>  
	<b>DOORS</b>	<b>WIDTH</b>	<b>HEIGHT</b>	<b>THICK</b>	<b>QTY</b>	<b>WIDTH</b>	<b>HEIGHT</b>	<b>DEPTH</b>	<b>OVERLAY</b>			
BC80-10	Right - Open	69 3/4	40 1/2	3/4	1	1	69	39 1/4	11 3/4	Top Rail	1/2	
										Side Panels	1/2	
										Bottom Panel	3/4	
										Spacing	1/4	
										Door Gap	1/16	
	<b>APPLIED END PANELS</b>											
BC80-11	Left End Panel	12	42	3/4	1	0						
BC80-12	Right End Panel	12	42	3/4	1	0						
<b>LIST OF MATERIALS</b>						<b>QUANTITY</b>						
	Case	3/4		Melamine	17.5	Sq. Ft.	0.55	Sheet(s)				
	Back Panel	1/4		Melamine	19.1	Sq. Ft.	0.60	Sheet(s)				
	Shelves	3/4		Melamine	1.8	Sq. Ft.	0.06	Sheet(s)				
	Edge Banding	1/16		Cherry	81.3	Lin. Ft.						

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ITEM NO.	COMPONENT	WIDTH	HEIGHT	DEPTH	QTY		MAT'L THICK	MAT'L TYPE	WIDTH (DEPTH)	LENGTH (HEIGHT)	SET-UP VALUES	ASSEMBLY & FABRICATION NOTES
BC80	<b>FINISHED SIZE OF CABINET</b>	72	42	12	1		Notes:					
	<b>CASE</b>										1/16	Thickness of Edge Banding
BC80-1	Left Side Panel				1	1	3/4	Melamine	11 15/16	42		
BC80-2	Right Side Panel				1	1	3/4	Melamine	11 15/16	42		
BC80-3	Top Panel				1	1	3/4	Melamine	11 11/16	70 1/2		
BC80-4	Bottom Panel (optional)				1	1	3/4	Melamine	11 11/16	70 1/2		
BC80-5	Vertical Partition				1	1	3/4	Melamine	11 11/16	40 1/2		
BC80-6	Back Panel	RABBET SIDE PANELS			1	1	1/4	Melamine	70 15/16	42	1/4	Depth of rabbet for back panel
		FULL HEIGHT									3/4	Ignore this setting
											1/16	Clearance space within rabbet for back panel
BC80-7	Lower Rear Support Rail				0	0	3/4	Melamine	2	0		
BC80-8	Hang Rails				2	2	3/4	Melamine	4	70 1/2		
	<b>SHELVES</b>											
BC80-9	Left Fixed Shelves				1	1	3/4	Melamine	11 3/16	34 7/8	1/2	Set-back for shelves
BC80-10	Right Fixed Shelves				1	1	3/4	Melamine	11 3/16	34 7/8		
BC80-11	Left Removable Shelves				1	1	3/4	Melamine	11 3/16	34 3/4	1/8	Lateral clearance for removable shelves
BC80-12	Right Removable Shelves				1	1	3/4	Melamine	11 3/16	34 3/4		
<b>DOORS, DRAWER FRONTS &amp; END PANELS</b>							<b>SIZE OF CABINET OPENINGS</b>			<b>SET-UP VALUES</b>		<b>Two-Bay Hutch Bookcase</b>  
	<b>DOORS</b>	<b>WIDTH</b>	<b>HEIGHT</b>	<b>THICK</b>	<b>QTY</b>		<b>WIDTH</b>	<b>HEIGHT</b>	<b>DEPTH</b>	<b>OVERLAY</b>		
BC80-13	Left - Open	0	0	3/4	0	0	34 7/8	40 1/2	11 3/4	Top Rail	1/2	
BC80-14	Right - Open	0	0	0	0	0	34 7/8	40 1/2	11 3/4	Side Panels	1/2	
										Bottom Panel	3/4	
										Spacing	1/4	
										Door Gap	1/16	
	<b>END PANELS (APPLIED)</b>											
BC80-15	Left End Panel	0	0	3/4	0	0						
BC80-16	Right End Panel	0	0	3/4	0	0						
<b>LIST OF MATERIALS</b>							<b>QUANTITY</b>					
	Case	3/4		Melamine	25.6		Sq. Ft.	0.80		Sheet(s)		
	Back Panel	1/4		Melamine	20.7		Sq. Ft.	0.65		Sheet(s)		
	Shelves	3/4		Melamine	10.8		Sq. Ft.	0.34		Sheet(s)		
	Edge Banding	1/16		Cherry	30.4		Lin. Ft.					

ITEM NO.	COMPONENT	WIDTH	HEIGHT	DEPTH	QTY		MAT'L THICK	MAT'L TYPE	WIDTH (DEPTH)	LENGTH (HEIGHT)	SET-UP VALUES	ASSEMBLY & FABRICATION NOTES
BC80	<b>FINISHED SIZE OF CABINET</b>	72	42	12	1			Notes:				
	<b>CASE</b>										1/16	Thickness of Edge Banding
BC80-1	Left Side Panel				1	1	3/4	Melamine	11 15/16	42		
BC80-2	Right Side Panel				1	1	3/4	Melamine	11 15/16	42		
BC80-3	Top Panel				1	1	3/4	Melamine	10 15/16	70 1/2		
BC80-4	Bottom Panel (optional)				1	1	3/4	Melamine	10 15/16	70 1/2		
BC80-5	Vertical Partition				2	2	3/4	Melamine	10 15/16	40 1/2		
BC80-6	Back Panel	DADO SIDE PANELS			1	1	1/4	Melamine	70 15/16	42	1/4	Depth of dado for back panel
		FULL HEIGHT									3/4	Location of dado from back edge of panels
											1/16	Clearance space within dados for back panel
BC80-7	Lower Rear Support Rail				0	0	3/4	Melamine	2	0		
BC80-8	Hang Rails				2	2	3/4	Melamine	4	70 1/2		
	<b>SHELVES</b>											
BC80-9	Left Fixed Shelves				1	1	3/4	Melamine	10 7/16	20	1/2	Set-back for shelves
BC80-10	Center Fixed Shelves				1	1	3/4	Melamine	10 7/16	20		
BC80-11	Right Fixed Shelves				1	1	3/4	Melamine	10 7/16	49 3/4		
BC80-12	Left Removable Shelves				1	1	3/4	Melamine	10 7/16	19 7/8	1/8	Lateral clearance for removable shelves
BC80-13	Center Removable Shelves				1	1	3/4	Melamine	10 7/16	19 7/8		
BC80-14	Right Removable Shelves				1	1	3/4	Melamine	10 7/16	49 5/8		
<b>DOORS, DRAWER FRONTS &amp; END PANELS</b>							<b>SIZE OF CABINET OPENINGS</b>			<b>SET-UP VALUES</b>		<b>Three-Bay Hutch Bookcase</b>  
	<b>DOORS</b>	<b>WIDTH</b>	<b>HEIGHT</b>	<b>THICK</b>	<b>QTY</b>		<b>WIDTH</b>	<b>HEIGHT</b>	<b>DEPTH</b>	<b>OVERLAY</b>		
BC80-15	Left - Door	20 3/4	41 3/4	3/4	1	1	20	40 1/2	11	Top Rail	1/2	
BC80-16	Center - Door	20 3/4	41 3/4	3/4	1	1	20	40 1/2	11	Side Panels	1/2	
BC80-17	Right - Door	25 7/32	41 3/4	3/4	2	2	49 3/4	40 1/2	11	Bottom Panel	3/4	
										Spacing	1/4	
										Door Gap	1/16	
	<b>END PANELS (APPLIED)</b>											
BC80-18	Left End Panel	0	0	3/4	0	0						
BC80-19	Right End Panel	0	0	3/4	0	0						
<b>LIST OF MATERIALS</b>							<b>QUANTITY</b>					
	Case	3/4		Melamine	27.7		Sq. Ft.	0.87		Sheet(s)		
	Back Panel	1/4		Melamine	20.7		Sq. Ft.	0.65		Sheet(s)		
	Shelves	3/4		Melamine	13.0		Sq. Ft.	0.41		Sheet(s)		
	Edge Banding	1/16		Cherry	38.8		Lin. Ft.					

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